

WEBSTER ST.

SCOPE OF WORK

- Existing Product Piping (see Note | below) 1.
- Existing 1 Vapor return Line (see Notal return) 2.
- Existing 2" Vent Lines 3.
- Existing Vent Risers to remain
- Existing Product Pump and Phase II Vapor Recovery 5.
- Existing Two Point Fill, Phase I Vapor Recovery 6.
- Modify 2" Product Piping as necessary to insure proper MPD 7. installation and to maintain appropriate slopes in piping (1/8" per foot min.) (see Note 2 below)
- Modify 2" fiberglass vapor return piping from dispensers 8. as necessary. Maintain maximum slope available (1/8" per foot min.) on all piping runs
- 9. Install new Gilbarco III MPD
- Connect new Vapor Return Line to existing 10.
- Connect new Product Piping to existing 11.
- Existing pump islands and dispensers to be removed. 12.

GENERAL NOTES:

- Existing product piping is double contained with tre 1. liner.
- Modified product lines shall be contained with fiber 2. trench liner or equal per manufacturers requirements.
- single Existing underground tanks are details wall fiberglass. 3.
- G.C. to saw cut drive slab as required to install new 4. petroleum piping. Patch concrete as needed.

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	Majors Engineering,Inc.	
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SCALE #

DESIGNED:

DRAWN:

1455 RESPONSE ROAD, # 120 00 PARK PLACE, SUITE 220, SAN RAMON, CA. 94583 (415)820-242

REVISIONS

DATE

B⊀

PROJ. ENGR.:

SACRAMENTO, CA. 95815

CHECKED

ORD WAY

O,CA.94945

892-0333

PRODUCT PIPING & VAPOR RETURN PLAN

SHEET

OF

SHEETS

JOB NO.

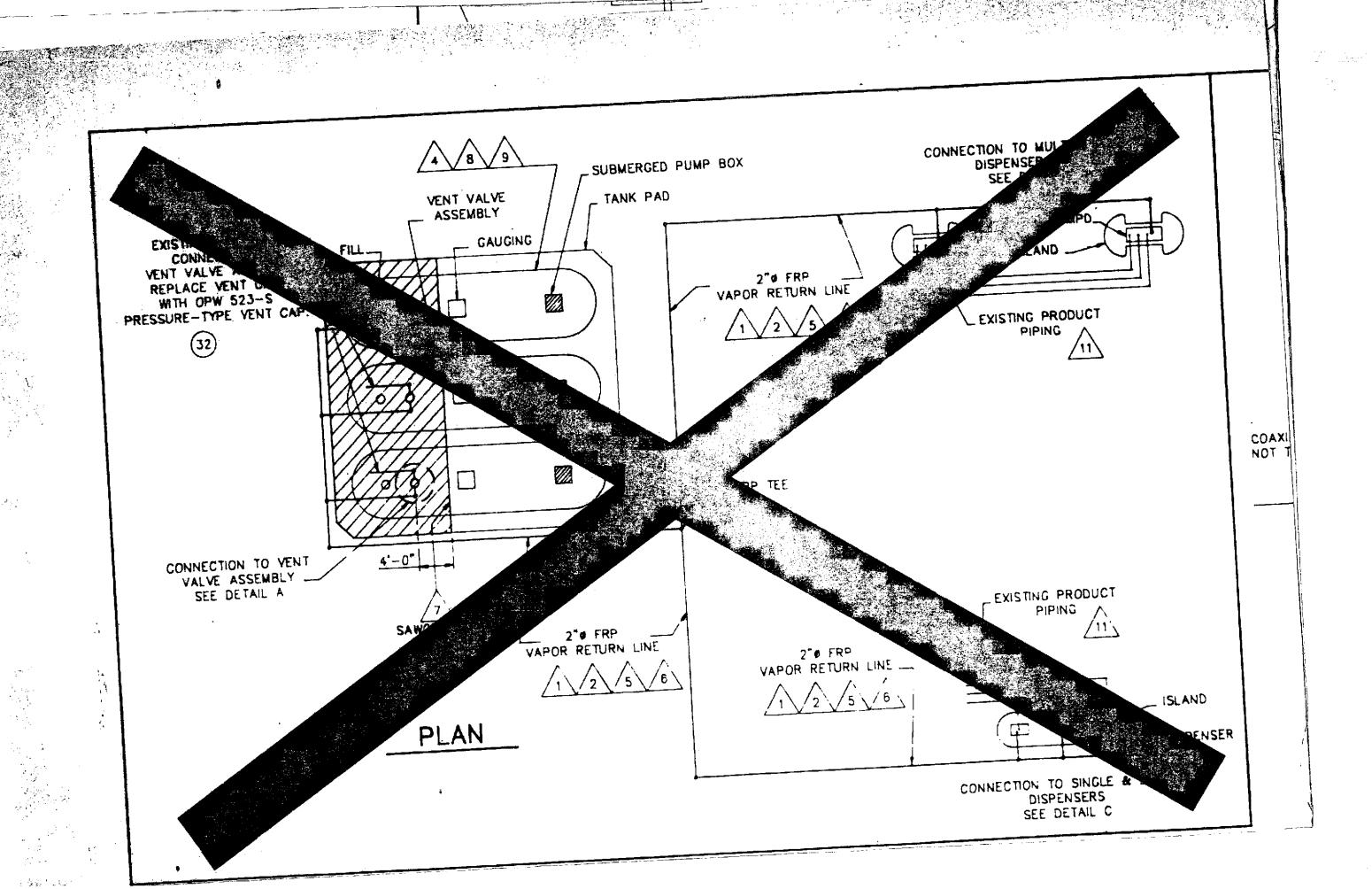
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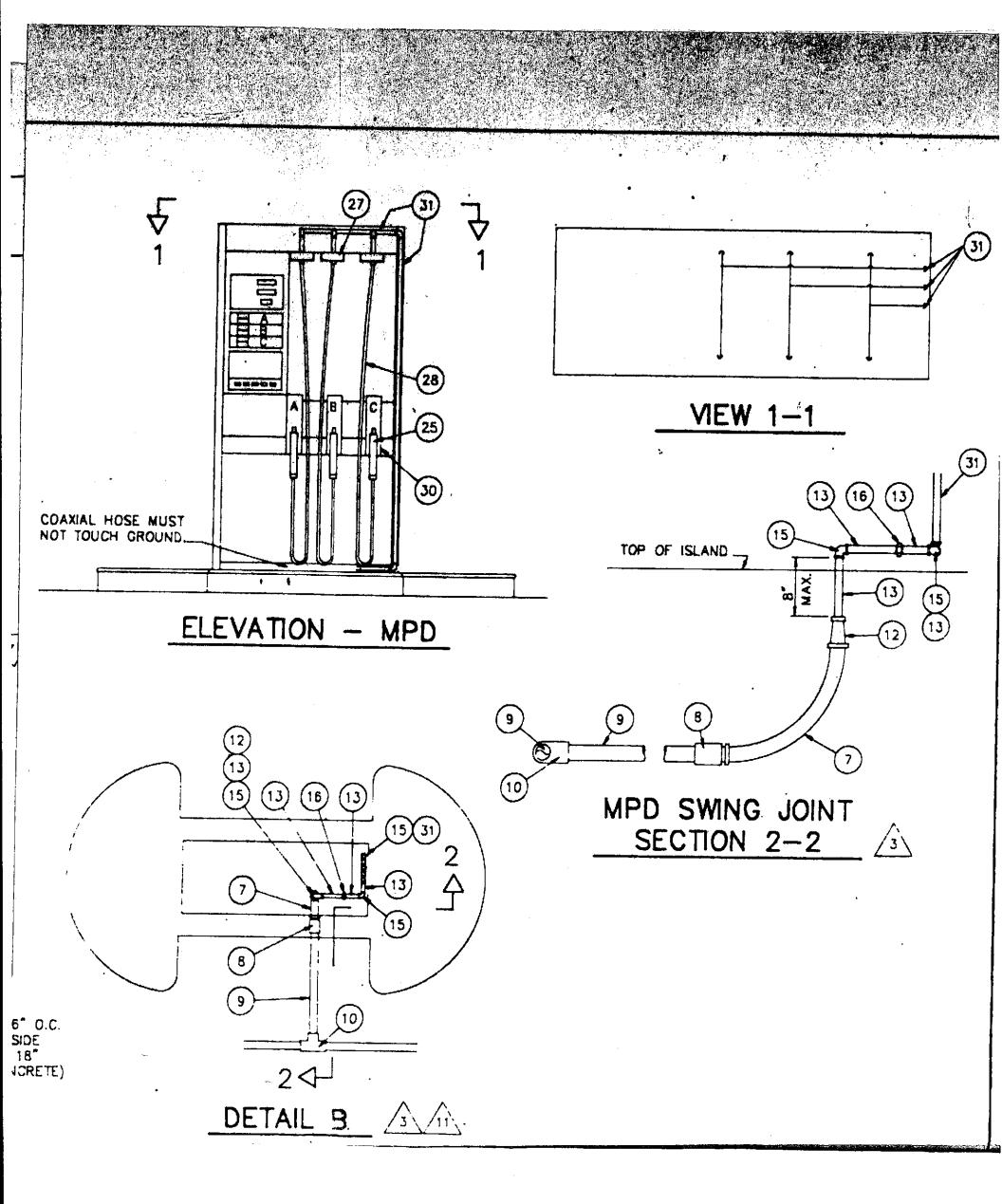
BP OIL CO.

1716 Webster St.

SEC BUENA VISTA AVE. & WEBSTER ST.
ALAMEDA CALIFORNIA



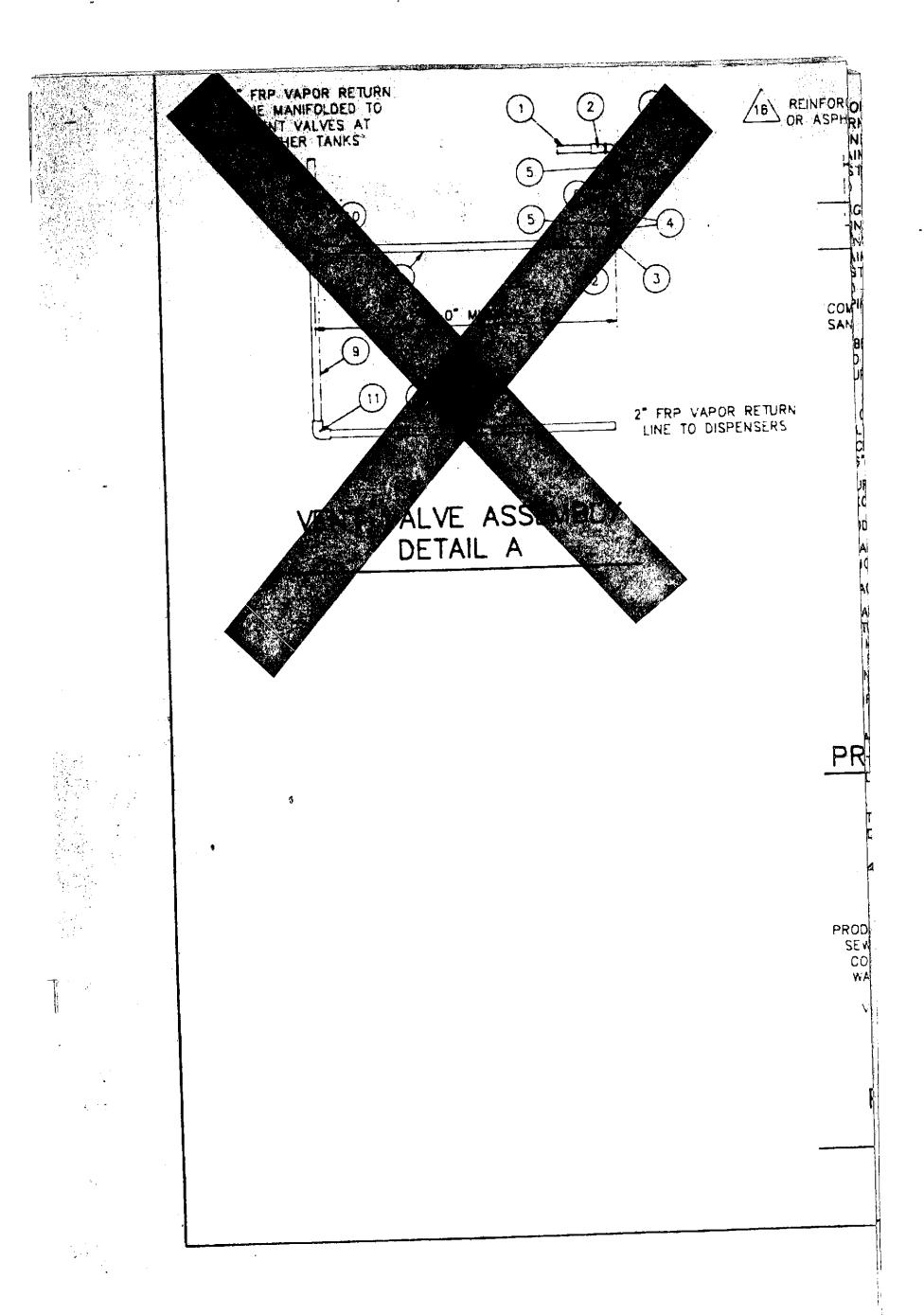


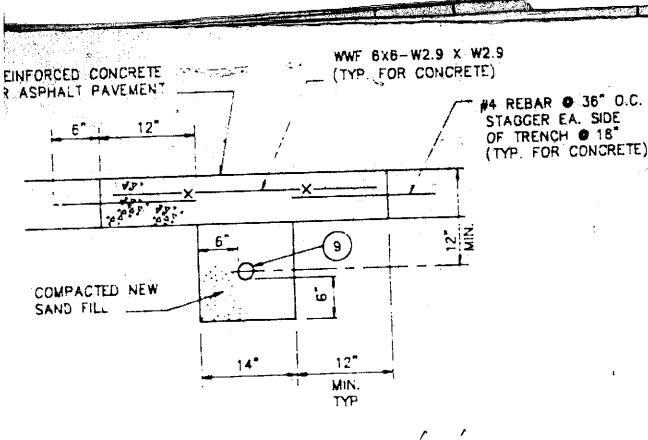


MATERIAL SCHEDULE GENERAL: NOTES SUPPLIED ITEM 1. FRP VAPOR RETURN LINES ARE 2" DIAMETER. SLOPE BY LINES 1/8" PER FOOT FROM DISPENSER TO TANKS. 2" DIA. FRP PIPING TO EXISTING VENT G.G. 2. FIBERGLASS PIPE AND FITTINGS SHALL BE A.O. SMITH OR AMERON (BRANDS MAY NOT BE MIXED). INSTALL PER 2. 2" FRP ADAPTER BELL X NPT MALE G.C. MANUFACTURER'S DIRECTIONS. 3. 2" GALV. 90" ELBOW G.C. THE PIPE SHALL BE SCHEDULE 40 GALAVANIZED. STEEL PIPE SHALL BE CLASS 150. USE RECTORSEAL BY OR APPROVED EQUAL FOR PIPE JOINT SEAL. GALV. NIPPLE G.C. 2" GROUND JOINT UNION G.C. 5. VENT VALVE ASSEMBLY, UNIVERSAL #420 OR OWNER 4. WHERE EXISTING FIBERGLASS TANK INSTALLATION IS NOT IN ACCORDANCE WITH CURRENT SPECIFICATIONS, CONSULT EQUIVALENT WITH STAINLESS STEEL FLOAT AND 1/8" ORIFICE OWNERS REPRESENTATIVE TO DETERMINE ADDITIONAL SCOPE OF WORK. 2" X 24" FLEXIBLE CONNECTOR RESISTOFLEX OWNER 5. ALL EXCAVATION WORK SHALL BE DONE BY HAND. USE OR EQUIVALENT OF MACHINERY IS PROHIBITED. 2" FRP ADAPTER BELL X NPT FEMALE G.C. 5. ALL EXCAVATED MATERIAL SHALL BE HAULED AWAY. DO FRP VAPOR RETURN LINE G.Ç. NOT REUSE FOR BACKFILL EXCEPT WHERE PERMITTED BY G.C. NOTE 8. 10. 2" FRP TEE 7. REMOVE TANK PAD TO A MINIMUM DISTANCE OF FOUR (4) 2" FRP 90' ELBOW G.C. 11. FEET BEYOND THE VAPOR RECOVERY ADAPTER TO 2" X 1" GALV. REDUCER G.C. 12. EXPOSE TANK FITTINGS WITHOUT UNDERWINING REMAINING GALV. PIPE G.C. SURFACE. NEW SURFACE CONCRETE SHALL BE DOWELED INTO EXISTING CONCRETE WITH #4 REBAR AT 24" O.C. RESERVED 8. TANK EXCAVATION SHALL BE BACKFILLED WITH NEW PEA GRAVEL. EXISTING PEA GRAVEL MAINTAINED IN A DEBRIS FREE CONDITION MAY BE REUSED WHEN APPROVED IN WRITING BY THE OWNER. 15. 1" GALV. 90' ELBOW G.C. -9. FILTER FABRIC SHALL BE USED TO SEPARATE SAND 1" GROUND JOINT UNION G.C. BACKFILL FROM THE PEA GRAVEL. CUT FABRIC TO FIT G.C. TICHTLY AROUND PIPING PENETRATION. 17. 1" X 3/4" GALV. REDUCER 10. VAPOR RECOVERY PIPING SHALL BE LAID AND 18. 3/4" GALV. PIPE G.C. CONTINUOUSLY SUPPORTED ON A 6" COMPACTED BEDDING 19. VAPOR CHECK VALVE OWNER OF NEW CLEAN SAND. NO PIPING SHALL BE SUPPORTED BY BLOCKS OR PLANKS. TRENCHES SHALL BE GASOLINE CONNECTION HOSE OWNER BACKFILLED COMPLETELY TO THE UNDERSIDE OF PAVING WITH NEW CLEAN SAND. 11. EXISTING PRODUCT PIPING ENTERS DISPENSER ON ONE SIDE. INSTALL VAPOR RETURN LINE INTO DISPENSER CO-AXIAL HOSE WITHOUT YENTURI. DAYCO OWNER PETROFLEX 2000, GOODYEAR MAXXIM ON OTHER SIDE. 12. REROUTE VENT LINE OR WATER LINE IF IT OBSTRUCTS THE VAPOR RETURN LINE. WHEN NOT PRACTICAL TO HOSE RETRACTOR ASSEMBLY OWNER MAINTAIN A B" CLEARANCE, PLACE A 1" THICK PIECE OF STYROFOAM BETWEEN THE VAPOR RETURN LINE AND THE OTHER LINE. 23. RESERVED 13. IF SEWER PIPING OR CONDUIT IS ENCOUNTERED, REROUTE THE VAPOR RETURN LINE TO A LOCATION WHERE IT CAN PASS OVER OR UNDER THE SEWER/CONDUIT. WHEN NOT RESERVED PRACTICAL TO MAINTAIN A 6" CLEARANCE, PLACE A 1" THICK PIECE OF STYROFOAM BETWEEN THE VAPOR OWNER STAGE II NOZZLE EMCO WHEATON A-4001 OR RETURN LINE AND THE OTHER LINE EQUIVALENT 14. IF PRODUCT PIPING IS ENCOUNTERED, REPOUTE THE VAPOR RETURN LINE TO A LOCATION WHERE IT CAN OWNER HANGER ASSEMBLY FOR NOZZLE PASS OVER OR UNDER THE PRODUCT PIPING. WHEN NOT OWNER VAPOR CHECK VALVE EMCO WHEATON PRACTICAL TO MAINTAIN A 6" CLEARANCE, PLACE A 1" A-227-001 THICK PIECE OF STYROFOAM BETWEEN THE VAPOR OWNER RETURN LINE AND THE OTHER LINE. AS A LAST RESORT, 28. CO-AXIAL HOSE WITH VENTURI. DAYCO PETROFLEX 2000 THE PRODUCT PIPING MAY BE REPOUTED AS SHOWN ON THE DETAIL. RESERVED 15. BACKFILL SHALL BE COMPACTED AROUND UNDERGROUND OBSTRUCTIONS SO THE OBSTRUCTIONS ARE CONTINUOUSLY SUPPORTED. 30. NOZZLE HOLSTER TO ACCOMODATE STAGE II OWNER 18. SAWCUT EXISTING PAVEMENT. REMOVE A MINIMUM OF 12" OF ASPHALT OR CONCRETE ON BOTH SIDES OF THE NOZZLE TRENCH. ASPHALT REPAIR SHALL BE 5" THICK. OWNER' VAPOR RETURN PIPING AND MANIFOLD REINFORCED CONCRETE REPAIR SHALL BE 8" THICK AT PREFABRICATED BY DISPENSER MANUFACTURER TANK PAD AND 6" THICK AT ALL OTHER LOCATIONS. 17. TESTING PROCEDURE: A. BEFORE EXCAVATION WORK: OWNER DRAIN PRODUCT PIPING BACK TO TANKS. 32. PRESSURE-TYPE VENT CAP OPW 523-S A 50 PSI AIR TEST SHALL BE PERFORMED ON EXISTING PRODUCT PIPING. B. BEFORE BACKFILLING WORK:

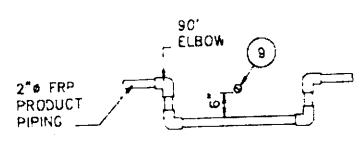
A 50 PSI AIR TEST SHALL BE PERFORMED ON THE VAPOR RETURN LINES AND PRODUCT PIPING. TEST

SHALL BE MAINTAINED WITHOUT FALL-OFF IN PRESSURE FOR A MINIMUM OF 60 MINUTES. CHECK JOINTS WITH SOAP AND WATER.



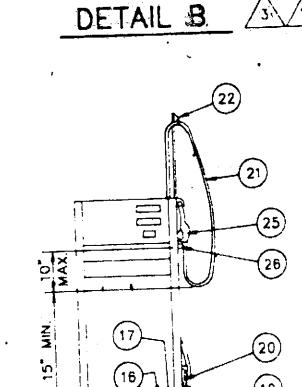


TRENCH DETAILS 5 10



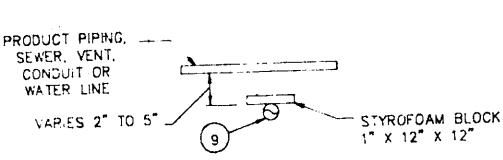
UNDERGROUND OBSTRUCTIONS PRODUCT PIPING - SPECIAL CASE 14 15



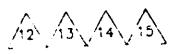


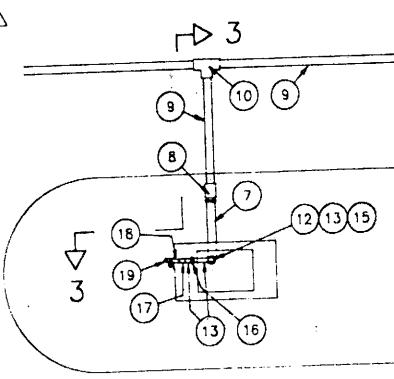
ELEVATION - SINGLE & DUAL DISPENSERS

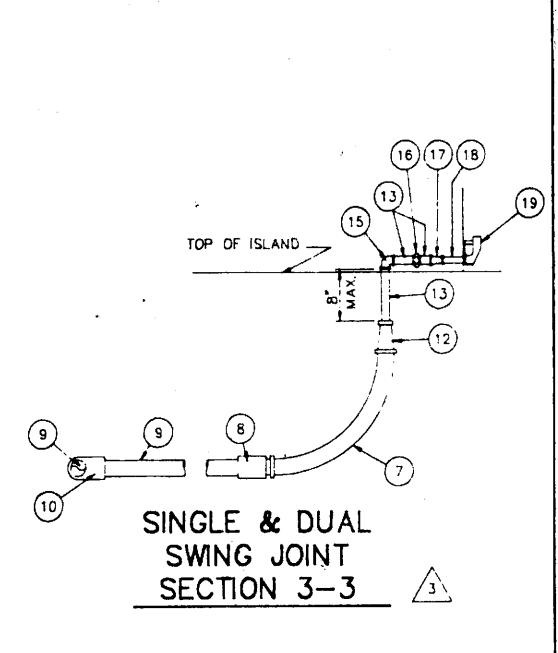
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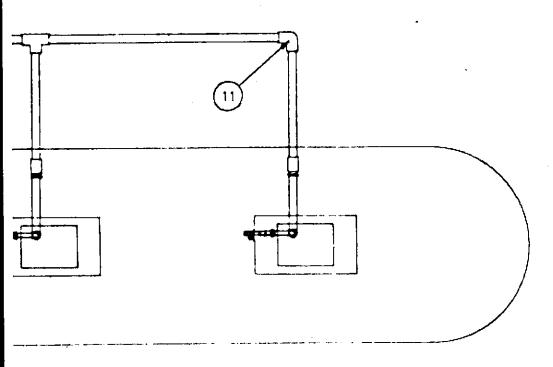
UNDERGROUND OBSTRUCTION PRODUCT PIPING, SEWER, VENT, CONDUIT OR WATER LINE







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THE OTHER LINE.

- 13. IF SEWER PIPING OR CONDUIT IS ENCOUNTERED, REPOUTE
 THE VAPOR RETURN LINE TO A LOCATION WHERE IT CAN
 PASS OVER OR UNDER THE SEWER/CONDUIT. WHEN NOT
 PRACTICAL TO MAINTAIN A 6" CLEARANCE, PLACE A 1"
 THICK PIECE OF STYROFOAM BETWEEN THE VAPOR
 RETURN LINE AND THE OTHER LINE.
- 14. IF PRODUCT PIPING IS ENCOUNTERED, REROUTE THE VAPOR RETURN LINE TO A LOCATION WHERE IT CAN PASS OVER OR UNDER THE PRODUCT PIPING. WHEN NOT PRACTICAL TO MAINTAIN A 6" CLEARANCE, PLACE A 1" THICK PIECE OF STYROFOAM BETWEEN THE VAPOR RETURN LINE AND THE OTHER LINE. AS A LAST RESORT, THE PRODUCT PIPING MAY BE REROUTED AS SHOWN ON THE DETAIL.
- 15. BACKFILL SHALL BE COMPACTED AROUND UNDERGROUND OBSTRUCTIONS SO THE OBSTRUCTIONS ARE CONTINUOUSLY SUPPORTED.
- 18. SAWCUT EXISTING PAVEMENT. REMOVE A MINIMUM OF 12" OF ASPHALT OR CONCRETE ON BOTH SIDES OF THE TRENCH. ASPHALT REPAIR SHALL BE 5" THICK. REINFORCED CONCRETE REPAIR SHALL BE 8" THICK AT TANK PAD AND 6" THICK AT ALL OTHER LOCATIONS.
- 17. TESTING PROCEDURE:
 - A. BEFORE EXCAVATION WORK:

 DRAIN PRODUCT PIPING BACK TO TANKS.

 A 50 PSI AIR TEST SHALL BE PERFORMED
 ON EXISTING PRODUCT PIPING
 - ON EXISTING PRODUCT PIPING.

 B. BEFORE BACKFILLING WORK:

 A 50 PSI AIR TEST SHALL BE PERFORMED ON THE VAPOR RETURN LINES AND PRODUCT PIPING. TEST
 - VAPOR RETURN LINES AND PRODUCT PIPING. TO SHALL BE MAINTAINED WITHOUT FALL—OFF IN PRESSURE FOR A MINIMUM OF BO MINUTES. CHECK JOINTS WITH SOAP AND WATER.

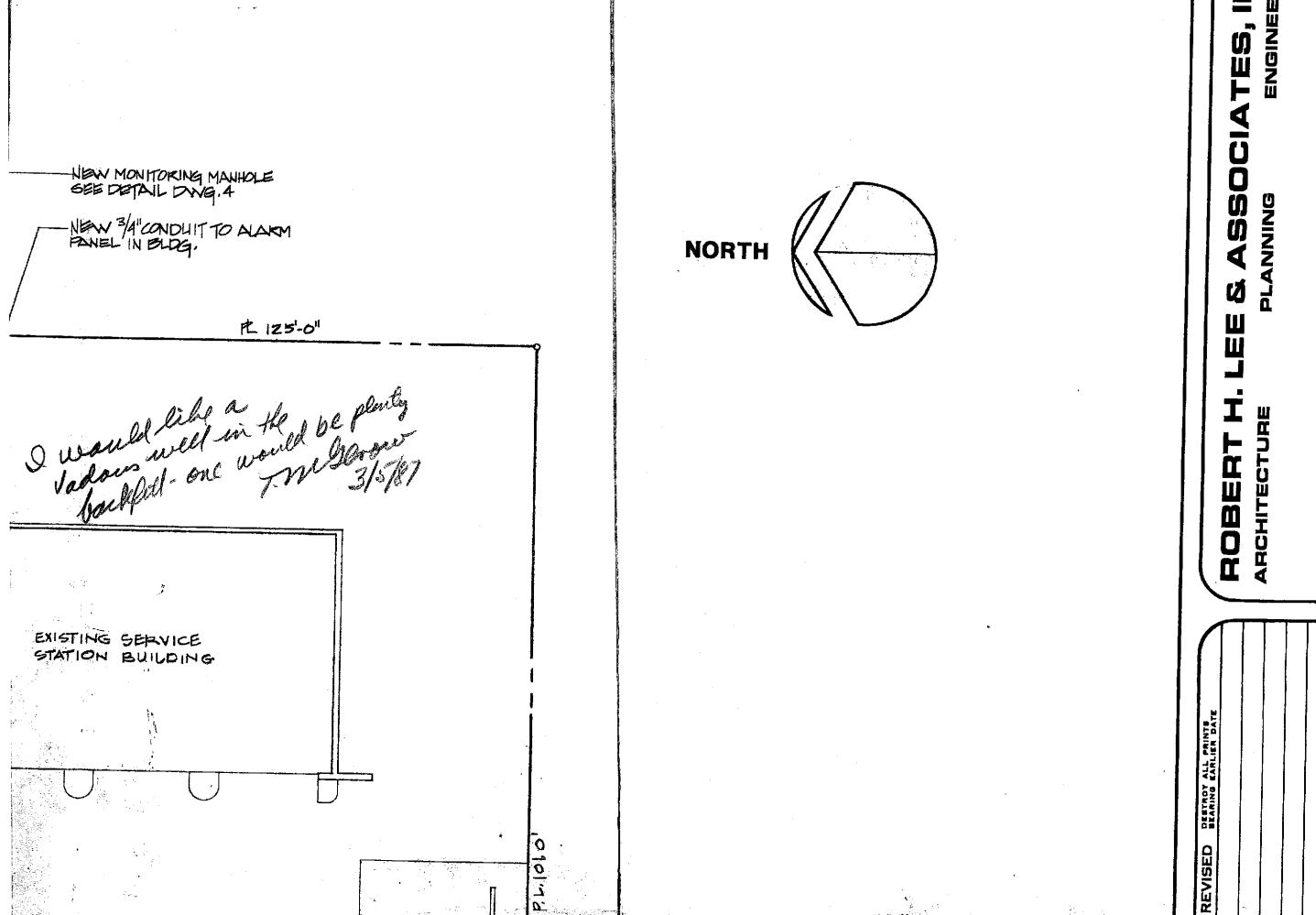
 C. UPON COMPLETION OF JOB:
 - A SECOND 50 PSI AIR TEST SHALL BE PERFORMED ON THE VAPOR RETURN LINES.

 A PETRO-TITE LINE TEST SHALL BE
 - PERFORMED ON EXISTING PRODUCT PIPING.
 - D. ALL TESTS SHALL BE WITNESSED BY OWNER'S REPRESENTATIVE. ALL TESTS SHALL BE PERFORMED AT CONTRACTOR'S EXPENSE.

I and alameda County representative

	RESERVED		
	STAGE IN NOZZLE EMCO WHEATON A-4001 OR EQUIVALENT		S.
	HANGER ASSEMBLY FOR NOZZLE VAPOR CHECK VALVE EMCO WHEATON A-227-001	OWNER	e Lie one
26	CO-AXIAL HOSE WITH VENTURI, DAYCO PETROFLEX 2000	OWNER	
29.	RESERVED		
30.	NOZZLE HOLSTER TO ACCOMODATE STAGE II	OWNER	
31.	VAPOR RETURN PIPING AND MANIFOLD PREFABRICATED BY DISPENSER MANUFACTURER	DWNER	
32.	PRESSURE-TYPE VENT CAP OPW 523-S	OWNER	
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	RETAIL MARKETING DESIGN AND ENGINEERING	At the term of the second second	
	RETAIL MARKETING DESIGN AND ENGINEERING LEVELAND, CHICAGO, STAGE II VAPOR RECOVE	At the term of the second second	1.61
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DW SCA DAT REV	RETAIL MARKETING DESIGN AND ENGINEERING REVELAND, SQUARE CEVELAND, SHIP ATTA STAGE II VAPOR RECOVE APOR RETURN LINE DET. G. NO.:13R-S2VR LEND SCALE LIMBE BY: CDECO EN 4/3/89 CHECKED BY: DW ISIONS	ATLS EV.: 1	3

GAS FREEE REMOVE EXISTG. -950 GAL. WASTE OIL STORAGE TANK SEE DETAIL DUG. 4. NSTALL NEW 8'X16 X5" COK. SLAB-KENF. W/6X6-WX10 W.W.M. EXISTING PLANTER SLOPE 18 11 OF TOWARDS TANK CONNECT TO EXISTE VENT RISER. NEW 2" OF BERGLASS WASTE OIL DRAIN-LINE TEINTO EXISTA DRAIN LINE. SEE DETAIL DWG. 4. SALES AREA RL. 101.0

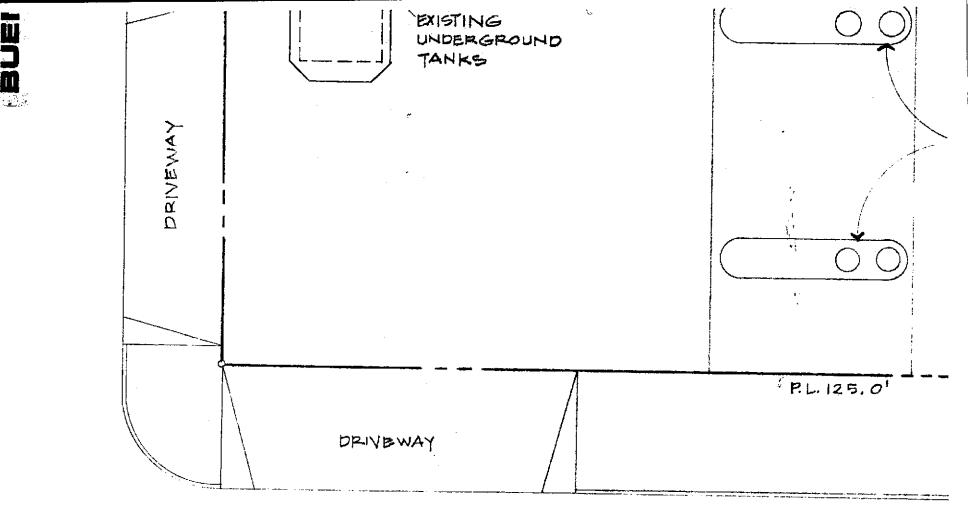


CIRCLE, LANDING LARKSPUR LARKSPUR, 900

SUITE

94939

CALIFORNIA



WEBSTER STREET

19884

Personal real Commences Market has at a real and the second property.

EXISTING PUMP ISLANDS PLANTE PRIVEWAY

Telephone (415) 874-6434

These plans have been reviewed and found to be acceptable and essentially meet the requirements of State and local health laws. Changes to your plans indicated by the Health Dopartment are to assure compliance with State and local laws.

The project proposed hardin is now released for issuance of any required building permits for construction.

One copy of these accepted plans must be on the job and available to all contractors and craftsmen involved with the construction and installation.

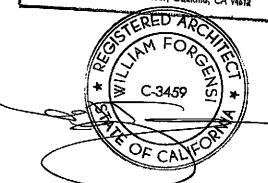
Any changes or alterations of these plans and specifications must be submitted to the Health Department and to the Building Inspection Department to determine if such changes meet the requirements of State and local laws.

Notify the Health Department at least

Covering of tan _Final Inspection

Approved to operate dependent on compliance with accepted plans and all applicable laws and regulations.

ALAMEDA COUNTY
DIVISION OF ENVIRONMENTAL HEALTH
470 - 27th St., 3rd Floor, Oakland, CA 94612



ST. & BUENA VISTA AVE S WEBSTER ANIMO

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SCALE:

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DRAWN BY:

L.E. APPROVED:

PROJECT NO.

7295

DRAWING

- .1 REMOVAL OF EXISTING TANKS AND PIPING SYSTEMS
 - A. Contractor, as part of the contract, will execute and comply with the Owner's, herein after referred to as Company, Tank Disposal procedures and with governmental authorities having jurisdiction over such work.
 - Company Rep. will be responsible for removal of all reusable product.
 - 2. Drain all product lines.
 - For pressure (STP) system gravity drain into tank by opening check valve at STP and the test port in shear valve. Disconnect line at STP union to drain/flush remaining product into an appropriate container.
 - For suction pump system, disconnect from tank (low point) and gravity drain into appropriate container.
 - CAUTION: DO NOT INTRODUCE COMPRESSED AIR INTO LINES FOR PURPOSE OF EVACUATING PRODUCT FROM LINES.
 - Remove all flammable liquid from tank bottoms by using a hand pump to evacuate the remaining few inches. Dispose of tank bottom liquid remains per applicable regulations.
 - 4. Dig down to top of tank and remove fill (drop tube), STP and all piping connections to the tank.
 - 5. Temporarily plug all tank openings, complete excavation and remove the tank; placing it in a secure location.

 Block the tank to prevent movement. USE EXTREME CAUTION DURING REMOVAL OPERATION.
 - 6. Remove flammable vapors.

Preferred method for conditioning tank.

Make vapors inert by adding 15 pounds of dry ice (carbon dioxide) per 1000 gallons of tank capacity.

The vapors in the tank may be made inert by adding solid carbon dioxide (dry ice) in the amount of 15 pounds per 1000 gallons of tank capacity. The dry ice should be crushed and distributed evenly over the greatest possible area to secure rapid evaporation. Avoid skin contact with dry ice because it may produce burns. As the dry ice vaporizes, flammable vapors will flow out of the tank and may surround the area. Hence, observe all normal safety precautions regarding flammable vapors. Make sure that all of the dry ice has vaporized.

- 1.1 REMOVAL OF EXISTING TANKS AND PIPING SYSTEMS (CONT'D)
 - 7. After the tank has been freed of vapors and prior to moving from the site, plug or cap all holes. Use threaded (boiler) plugs to plug any corrosion leak holes. One tank fitting plug should have a 1/8-inch vent hole to prevent the tank from being subjected to an excessive pressure differential caused by extreme temperature changes.
 - 8. No fiberglass or steel tank shall be reused. Render tank useless after removing from site.
 - 9. As an added precaution, regardless of condition, the tank shall be labeled adjacent to the fill opening in legible letters as follows:

"TANK HAS CONTAINED FLAMMABLE LIQUIDS NOT GAS-FREE NOT SUITABLE FOR FOOD OR DRINKING WATER"

NOTE: Prior to junking gasoline tanks, the latest applicable waste disposal regulations should be checked to determine if special attention or preparation is required.

- 10. Remove tanks, product and vent piping in excavation from site at the earliest time possible. DO NOT DELAY DISPOSAL. Permanently abandon remaining product lines (from pump islands to tank area) by filling lines with a concrete slurry, or flush with water; and cap if permitted by local regulations.
- 11. For in ground waste oil tank, arrange for disposal of

- 1.2 EXCAVATION AND BACKFILL OF UNDERGROUND TANKS (CONT'D)
 - c. Product lines shall be pitched 1/4" per ft. to pump blocks. Minimum pitch is 1/8" per ft.
 - d. Vent and vapor return lines shall be pitched 1/4" p it.
 - e. 1/2" pipe diameter separation at cross-overs.
 - f. The Contractor is responsible for any design, materials, equipment, permits, etc., for shoring or side sloping a hole.

1.3 FILL AND BACKFILL

- A. All fill material shall be of a granular nature, free from vegetation and extraneous material. Company Rep. shall inspect and approve the material before it is spread. Sprea material in lifts not to exceed 12 inches and tamp thoroughl When required by local code, General Contractor shall provid a compaction test for certification of fill.
- B. APPROVED BACKFILL MATERIALS:
 - PEA GRAVEL. A clean, naturally rounded aggregate with 1/8" minimum and a 3/4" maximum diameter. Up to 3% of the particles may pass through a #8 sieve.
 - 2. STONE OR GRAVEL CRUSHINGS. Washed material, with particle size between 1/8" and 1/2". Up to 3% of the particles may pass through a #8 sieve.
 - 3. Approved materials must be dry, free of ice and snow, a meet ASTM C-33, Para.9.1 for quality and soundness.
- C. ALTERNATE BACKFILL MATERIALS (Defined as any material not meeting above requirements for approved materials):
 - Approval of Company Rep. is required prior to use of su material. In certain instances, the approval of the ta manufacturer may be required to preserve the tank warranty. Company shall obtain such approval.
 - Alternate materials, if used, must be dry and free of i and snow. The tank hole sides must be shored or side sloped to permit entry for compaction and testing.

1.4 BEDDING OF TANKS

A. A 12" minimum bed of backfill material is to be placed in th hole, smoothed and sloped to allow a tank slope of 1" in 10' downward toward the fill end prior to setting the tank.

1.4 BEDDING OF TANKS (CONT'D)

1. When specified, the down "logs" shall be installed prict to be bed material. Caution - Do not place FRP tanks of concrete slabs, timbers, beams, cradles or grout the tanks in wet cement. The tank, whether tied down or no must never be left on the bed without a backfill to the top of the tank if there is any chance of water, 12" or more above the tank bottom, in the hole.

1.5 OBSERVATION WELLS

If shown on drawings, two slotted observation wells in opposite corners of the tank hole, are to be installed: Samp wells are to be positioned in the hole prior to placing the bedding material and supported to remain vertical during backfill. Bottom of observation well is to be 12" minimum below the bottom of tanks. Top of pipe to terminate in 12" diameter fillbox. Slotted observation wells shall be provid by General Contractor, unless otherwise instructed by Compan Rep.

1.6 TANK HOLE LINER

- A. Contractor is to provide a Filter Fabric Tank Hole Liner when:
 - 1. Tank hole is unstable soil, as defined above, or
 - Specified by Company Rep. The entire tank hole (sides and bottom) shall be covered. Lay the fabric with 2 foot minimum overlaps.

2.2 HANDLING OF FRP TANKS (CONT'D)

- E. DAMAGE: If tank is damaged, do not attempt repairs. Company Rep. is to be notified and will determine the course of action that will be followed.
- F. SETTING: Set tanks on prepared bed with a slope downward toward the fill end of the tank. A slope of 3" difference between the two extreme openings of the tank is desired. The acceptable range of slope is 4" maximum and 2" minimum with the fill end lower than remote pump end of the tank. Tanks that exceed the acceptable slope or that slope downward to the remote pump end are improperly set and must be reset.
- G. INSTALLATION WITH APPROVED MATERIALS: Place a 12" lift of backfill evenly around the tanks. Push backfill completely underneath the tank between the ribs and under the end caps. This is the most important part of the backfill process. Procedure can be done from bank or adjacent tank top. If a man will be in the hole to "work" the backfill, hole must be shored or side sloped as prescribed by current OSHA regulations.
 - Place second 12" lift or backfill evenly around the tanks. Again, repeat the "working" or backfill between the ribs and under the end caps. Add backfill evenly around the tanks up to the tops of the tanks.
 - Backfill to subgrade after piping and testing is completed.
- H. INSTALLATION WITH ALTERNATE MATERIALS: All alternate materials must be compacted to 90% relative density (ASTM D-1557-70). Contractor is to furnish with certification of compaction from a registered soil engineer.
 - Company Rep. is responsible for providing the exact installation specification for alternate materials.
- 2.3 TESTING OF TANKS
 (Notify the Company Rep., who MUST observe all tests, at least
 24 hours in advance of any tests.)
 - A. The Contractor is responsible for all labor, material and equipment necessary to conduct the following tests:

Pre-Installation Pressure Test, Air After-Installation Pressure Test, Air or Hydrostatic Internal Measurements

1. ACCEPTABLE "SOAPS": "Soaping" the tank and fittings during the test is to be done using a small garden-type hand-pressurized spray unit. The test soap shall be a high foaming "soap" that bubbles easily if in contact with an air leak in the tank but won't bubble due to dispensing from the pressure applicator. Acceptable soaps are:

2.3 TESTING OF TANKS (CONT'D)

"Seam Test Concentrate"
"Amway Loc High Scap"
"#7006 Scuthbend Leak Detector"
or approved equals

- 2. PRE-INSTALLATION PRESSURE TEST, AIR: Extreme care is to be used around and near the pressurized tank.
 - a. Tanks are to be tested to 4 psig minimum (5 psig maximum) before being installed in the tank hole. The entire tank and fittings are to be soap tested. Tank may be rolled up to 90 degrees on a smooth clean surface during this test. The Company Rep. is to witness and record the results of this test.
 - b. A pressure relief system set at 5 psig is to be installed in the vent opening.
 - c. The pressure application system is to have two pressure gauges (0 to 10 psig maximum) in the system, both in good condition and having been tested and calibrated within a three-month period prior to the tank test (copy of the test and calibration data to be furnished to the Company Rep.). Caution: Be sure to relieve the pressure prior to moving the tank or removing any of the fittings.

12 K. 7 - 12 K.

- 11. For in ground waste oil tank, arrange for disposal of remaining liquid contents with authorized disposal service. (Effective November 1, 1985, waste oil under Federal Regulations will be classified as a hazardous waste).
 - Uncover tank and disconnect attached piping.
 - Plug tank openings and complete excavation.
 - Remove tank and secure at grade.
 - Mark tank as in Item 9 above and execute sale/disposal agreement with Contractor prior to construction.
 - Assure tank disposal is in accordance with governing regulations.
- 12. Company Rep. and Contractor shall inspect open excavation for evidence of product leakage.

1.1 REMOVAL OF EXISTING TANKS AND PIPING SYSTEMS (CONT'D)

13. TAKE SOIL SAMPLES FROM EACH CORNER AND FROM THE MIDDLE OF THE TANK EXCAVATION AFTER THE EXISTING TANKS HAVE BEEN REMOVED AND SUBMIT TO A QUALIFIED LABORATORY FOR ANALYSIS FOR AROMATIC HYDROCARBON (GASOLINE) CONTENT. A COPY OF THE SOIL ANALYSIS, INCLUDING LOCATION OF SAMPLES, SAMPLING METHODS, TEST PROCEDURES AND TEST RESULTS SHALL BE FURNISHED TO THE FIRE PREVENTION BUREAU AND TO THE REGIONAL WATER QUALITY CONTROL BOARD. SOIL SAMPLES SHALL BE TAKEN BY AN INDEPENDENT QUALIFIED TECHNICIAN.

1.2 EXCAVATION AND BACKFILL OF UNDERGROUND TANKS

- A. EXCAVATIONS: Excavate only to the depths required by the plans, or as instructed by Company Rep. If unexpected water condition or rock is encountered, immediately contact the Company Rep. for instructions before proceeding with the excavation.
 - 1. TANK HOLE SIZE IN STABLE SOIL: Size excavation perimeter to allow 24" minimum between tanks and 24" minimum between tank sides and end caps and the wall of the tank hole.
 - 2. TANK HOLE SIZE IN UNSTABLE SOIL: Unstable soil is defined as having less than 750 lbs./sq.ft. cohesion, as calculated from an unconfined compression test, or soils with an ultimate bearing capacity of less than 3,500 lbs./sq.ft. Loose sand, muck, bog, peat, swamp or landfill where soil is soft are generally considered unstable soils.
 - a. Size excavation perimeter to allow 24" minimum between tanks and a minimum of half the tank diameter between the tank sides/end caps and the wall of the tank hole.
 - b. Filter fabric will be used to line tank hole in unstable soil.
 - c. Permanent shoring may be used to stabilize the walls of the tank hole, at the discretion of the Contractor and/or Company Rep. If permanent shoring is used, follow "Stable Soil" size criteria. Refer to "Alternate Backfill Materials" below.
 - 3. DEPTH OF TANK HOLE: Contractor is responsible for establishing the tank hole depth, considering the length of piping runs, to the pump blocks and vent risers, pipe burial depth, yard slope and the following criteria: (Measure at the Remote Pump opening).
 - a. A minimum of 12" of backfill material is required under the tanks.
 - the minimum depth of cover for FRP tanks is 4'0" and the maximum is 7'0" (not to be exceeded).

roor minimum overraps.

3. Bedding material, tie-down "logs" and sample wells are to be placed on the top of the filter fabric. Excess fabric at the top of the hole should be folded over the backfill material at subgrade level.

B. APPROVED FILTER FABRIC MATERIAL:

Dupont "Typar" Spunbound Polypropylene - Style 3401 Phillips Fibers Corp. - "Supac" Fabric Monsanto - "Bidim" C22 or approved equals

1.7 BALLAST

- A. Water is to be used as ballast under all conditions where ballast is required.
 - DRY HOLE CONDITION: Tanks, with backfill to top of tanks, must be ballasted if there is any chance that surface or subsurface water will enter the tank hole to a depth of 23" or greater above the bottom of the tanks. Caution -Do not ballast tanks until backfill is to top of tanks.

1.7 BALLAST (CONT'D)

2. WET HOLE CONDITION: Attempt to pump water from the tank hole to maintain a "Dry Hole Condition". If unable to obtain a "Dry Hole Condition", Company Rep. is to be notified and will determine the course of action to be followed. Install filter fabric, tie-down "logs" and bedding as specified elsewhere. Set tank in hole, partially fill with water until it sinks firmly on the bed. Use only enough water to ballast tank until backfill is to top of tank. After backfill to top of tank, fill tank with water until completion of installation. Caution - Ballast level must never exceed water or backfill level in the hole during installation. Do not remove ballast until tank slab has been poured. (DO NOT SET SUBMERSIBLE PUMP MOTOR UNTIL BALLAST WATER HAS BEEN REMOVED FROM TANK).

1.8 TANK HOLD-DOWNS (Tie Downs)

A. Install hold-down "logs" at all locations with known water conditions and at those locations where water is found during tank installations. Refer to "Tank Hold-Down" fabrication and installation requirements of these specifications.

2:1 UNDERGROUND TANKS

A. MATERIALS: Fiberglass reinforced plastic (FRF) storage tanks as supplied by the Owner are to be installed by Contractor in accordance with the plans and specifications and manufacturer's recommendations.

2.2 HANDLING OF FRP TANKS

- A. LIFTING & MOVING: When lifting or moving an FRP tank, always use properly sized equipment and lift by lifting lug(s). On large tanks, greater than 8' diameter, use a spreader bar to ensure a lift angle of at least 45 degrees at each lifting lug
- B. 1. Never roll or use cables or chains around an FRP tank.
 Set on smooth ground, free of rocks and foreign objects.
 Exception: Tank can be rolled up to 90 degrees on a smooth clean surface when performing the "pre-installation" pressure test.
- C. CHOCKING: Tanks are to be chocked in accordance with manufacturer's recommendation until ready for installation. If windy conditions exist or are expected, anchor tanks using minimum 1/2" nylon or hemp rope over each tank and secure to stakes of adequate size to prevent movement of the tanks.
- D. OPENINGS: All tanks are shipped with dust covers in each opening. Dust covers are to remain in each opening until ready for the pre-installation pressure test. Replace dust covers after this test has been completed.

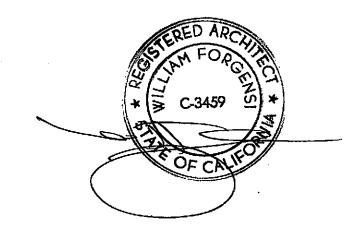
- d. Do not install a tank which shows any evidence of leaking. The Company Rep. is to be notified and will determine the course of action that will be followed.
- 3. AFTER INSTALLATION PRESSURE TEST, AIR OR HYDROSTATIC: Extreme care is to be used around and near the pressurized tank.
 - a. Tanks are to be tested to 4 psig minimum (5 psig maximum) after being installed in the tank hole and the backfill material is to the top of the tanks. All risers, bushings, plugs, and pipe connections are to be installed and tight prior to the application of the test. The Company Rep. is to witness and record the results of this test.
 - b. A pressure relief system set at 5 psig is to be installed in the vent piping downstream of the swing joint at the tank.
 - c. The pressure application system is to be the same as specified in the pre-installation pressure test.
 - d. All tank fittings and pipe connections are to be thoroughly soaped and checked for leaks. Hold the test for 30 minutes to check the tank for damage during installation. Caution: Be sure to relieve the pressure prior to removing any fittings.

2.3 TESTING OF TANKS (CONT'D)

- e. If the tanks are ballasted, conduct a Petro Tite Hydrostatic Test (instead of an air test) on the tank and fittings.
- f. No tank that shows any evidence of a leak is to be kept in the system. Any damage incurred to the tank during the installation will be the Contractor's responsibility. The Company Rep. is to be notified of any damage and will determine the course of action to be followed.
- 4. INTERNAL MEASUREMENTS: Internal Diameter measurements are to be taken at the fill and the remote pump openings, on every FRP tank. The Contractor, witnessed by the Company Rep., is responsible for making and recording on a form provided by the Company, the required measurements. The first set of measurements is to be taken prior to placing any backfill around the tank. The second set of measurements is to be taken when the backfill has reached subgrade (prior to pouring the concrete slab).
 - a. If the difference between any 2 sets of readings is greater than 1-1/4" stop the job. The Company Rep. is to be notified and will determine the course of action that will be followed.

2.4 DOUBLE WALL FRP TANK INSTALLATION

- A. GENERAL REQUIREMENTS: For a double wall tank, all the specifications for a single wall tank installation shall be followed, in addition to the requirements listed below.
- B. HANDLING: The Contractor is responsible for off-loading the tanks from the delivery vehicle. A crane or backhoe of sufficient lifting capacity must be used. The weight of the double wall FRP tank is approximately 5000-6000 lbs.
- C. PRE-INSTALLATION PRESSURE TEST, AIR:
 - 1. PRIMARY (INNER) TANK TEST: Tighten all tank fittings. Locate a pressure gauge in the vent/monitor fitting in the secondary (outer) tank. Locate a second pressure gauge at a fitting in the manway and connect the air pressure hose to this same fitting. Pressurize the primary (inner) tank to a minimum 4 psi, maximum 5 psi. Monitor the pressure gauges a minimum of 1/2 hour.
 - 2. SECONDARY (OUTER) TANK TEST: Leave the pressure on the primary tank. Using a flexible air hose manifold, connect the air pressure hose from the primary tank to the secondary tank. This manifold hose should be connected to the vent/monitor fitting that does not contain the air pressure gauge. Close the valve to the



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2.4 DOUBLE WALL FRF TANK INSTALLATION (CONT'D)

- D. POST-INSTALLATION PRESSURE TEST, AIR: Procedures for the preinstallation pressure test shall be repeated. This test may be performed with or without piping and fittings attached. The secondary (outer) tank test must be performed a minimum of 1/2 hour and all fittings shall be soaped.
- E. BALLASTING: Only the primary (inner) tank shall be used when ballasting the tank. Never fill the secondary (outer) tank with a fluid.
- F. PRIMING: Manway lids shall be primed with Polyken 927.
- G. BURIAL DEPTH: The burial depth from the top of the tank to ground level shall be a minimum of 4 feet and a maximum of 7 feet. The fittings in the manway are approximately 5-6 inches off the top of the tank. This shall be considered for the slope of the piping and thus may affect the tank burial depth.
- H. VENTING: The annular space between the primary and secondary tank shall be vented. A 2 inch FRP pipe shall be manifolded between the tanks and connected to one vent riser.
- MONITORING: Monitoring of the annular space is to be performed by a electronic monitoring system. A 3/4 inch conduit shall be run in series from each monitoring riser to the main electrical panel.

2.5 TANK HOLD-DOWN INSTALLATION

- A. GENERAL REQUIREMENTS: Underground storage tanks must be anchored with concrete hold-downs ("logs" or "deadmen") when specified by Company Rep.
 - Tank bedding, ballasting and tank hole backfill procedure are described elsewhere in these specifications.
 - The tank anchorage system shown on the drawings is designed for a maximum level of ground water equal to the subgrade level.

B. MATERIALS:

- 1. CONCRETE HOLD-DOWNS: Precast, reinforced concrete "logs," 12" x 12" or 12" x 24" in cross-section, with chamfered edges. Length, as shown on the drawings. 1/2" diameter galvanized steel anchor loops are to be cast into "logs" at locations shown. Precast material shall achieved its ultimate compressive strength of 2500 psi (28 days) prior to installation. Precast concrete foundation piles which meet or exceed above specifications are acceptable.
- WIRE ROPE CABLE: Hot-dip galvanized steel wire rope, minimum 1/2" diameter, breaking strength, 20.4K.

2.5 TANK HOLD-DOWN INSTALLATION (CONT'D)

- 3. HARDWARE: Cable clamps, cable guides, guards, etc., furnished by the FRP tank manufacturer, shall be hot-dip galvanized steel.
- 4. PROTECTIVE COATING: Prior to backfilling tanks, apply a generous quantity of asphalt coating by brush to all exposed steel cables, loops and hardware.

C. INSTALLATION PROCEDURE:

- Prepare the tank hole to receive the hold-down "logs."
 Install shoring (or side sloping) in accordance with
 these specifications as noted elsewhere.
- 2. Pump the water out of the tank hole. Keep water out of the tank hole until tanks have been set, tied down, ballasted and backfilled.

3.1 PRODUCT, VENT AND VAPOR RECOVERY PIPING (CONT'D)

D. HANDLING OF PIPE AND FITTINGS:

- FIBERGIASS PIFE: Careful handling is a must. Protect
 against abrasion from sharp on hard objects, impact
 damage from improper storage, transporting, laying or
 backfilling. Inspect all pipe for damage prior to using
 in the piping system.
- 2. STEEL PIPE AND FITTINGS: Protect against damage to the protective coating/wrapping.

4.1 INSTALLATION REQUIREMENTS

- A. Interior surface of all pipe and fittings must be free from dirt, scale, metal, fiberglass particles, etc., before connecting.
 - 1. Product piping must be pitched upward continuously from tanks to risers a minimum of 1/8" per foot. (1/4" per foot is preferred for product piping and mandatory for vent and vapor recovery piping.) Traps or sags will not be permitted. Group all piping and locate as shown on the plans. Lines are to be laid straight, using fittings for directional and elevation changes.
 - Do not support piping with foreign objects, such as scraps of wood, pipe, etc.
 - For bedding of piping runs and backfill of pipe trenches, refer to other portions of these specifications.

B. CUTTING OF PIPE:

- FIBERGLASS PIPE: Cut with a fine-toothed hacksaw blade or an abrasive wheel on a circular power saw. Use a saw guide or "Wrap Around" to ensure a square cut end. Cut pipe end must be within 1/8" of square.
- STEEL PIPE: Cut with a hand or power or power-operated pipe cutter, as in normal fitting practice.
- 3. TAPERING & REAMING: All cut fiberglass pipe ends must be tapered to 1-3/4" degrees using one of the tapering tools available from the pipe manufacturer. Protect pipe during tapering to prevent damage to pipe. The finish taper shall be smooth, clean and free from surface defects. The length of taper for 2" diameter is 1-5/8" and for 3" diameter pipe is 1-3/4." For other size pipe, consult pipe manufacturer's instructions.
 - a. Steel pipe ends are to be reamed.

4.1 INSTALLATION REQUIREMENTS

- C. BONDING & ADHESIVE SYSTEMS (Fiberglass Pipe):
 - 1. All fiberglass pipe surfaces to be bonded shall be cleaned with solvent as supplied by pipe manufacturer. If tapered section is wet or moist, dry with propane torch do not overheat or burn the pipe. If temperature is below 60°F (16°C) warm all tapered surfaces with propane torch do not overheat or burn the pipe or fitting. Bell and spigot joints are to be made up with epoxy adhesive as recommended by the pipe manufacturer. Adhesive shall be mixed thoroughly in accordance with manufacturer's instructions and shall be applied to both surfaces. Insert the spigot end into the bell using a slight turning motion (one-half turn to a full turn is necessary) and push.
 - Apply pressure until mechanical lock is achieved. Back axial pressure should be maintained on all previously assembled joints to reduce the chance of separation.
 - 3. Inspect all fittings for proper alignment and possible "back-out" at the joints.
 - 4. Follow pipe manufacturer's recommendations on cure time

C. PIRST TEST

- a. Step One: Install pressure application system that includes two pressure gauges (15 psig maximum). Apply 10 psig pressure to each piping system. Soar all joints using approved soap solution. Carefully observe each joint for evidence of leaks.
- b. Step Two: Protect area around piping systems to be tested to prevent workmen, passers-by, etc., from entry. Install pressure application system that includes two pressure gauges (150 psig maximum). Apply 100 psig pressure to each piping system, hold for one minute, release pressure. Repeat for five cycles.
- c. Step Three: Repeat Step One.
- Company Rep.'s approval is required. After obtaining such approval, the Contractor shall backfill trenches to subgrade, as specified.
- D. SECOND TEST (After Backfilling and Patch Paving): Applies to product lines after backfill and patching of concrete islands, slabs, and yard paving has been completed.
 - 1. Test lines using Petro-Tite Hydrostatic Line Testing equipment or approved equal. Company Rep. to designate test fluid. Test fluid shall be assigned product, diesel fuel or water. Contractor to comply fully with the Procedure Manual for the Operation of the Petro-Tite Line Tester.
 - Test pressure for a remote pump system will be a minimum of 50 psig with an acceptable tolerance of 0.010 gal/hr.
- E. Vent lines (no phase II vapor recovery):
 - Unless required by local agency, no second test required.
- F. Vent lines and vapor recovery piping (with phase II vapor recovery):
 - Contractor is responsible for vent and vapor recovery piping systems passing any locally imposed test requirements.

6.1 PATCH PAVING WORK

- A. SCOPE OF WORK: Patch paving work applies to minor work in connection with covering of pipe trenches, areas adjacent to tank slab, etc.
- 6.1 PATCH PAVING WORK (CONT'D)
 - B. REQUIREMENTS: All areas requiring paving shall be at least 18" wide, with sides having straight, clean faces. All areas are to be brought to finished grade minus 6" before paving.
 - C. PROCEDURE: Select any of the following paving methods:
 - Place concrete to fin. grade minus 1". Place 1" A.C. cap lift after concrete has cured (maximum aggregate size 3/8").
 - Six inches of full-depth A.C. hot mix (maximum aggregate size 1/4").
 - Four-inch gravel base plus 2" A.C. hot mix (maximum aggregate size 3/4").

NOTE: Roll all asphaltic concrete for proper compaction.

DIDL OF MATERIALS
Furnished by Owner:
Double wall fiberglass product tanks
Double wall fiberglass waste oil tank
Submerged turbine pumps with control boxes

- 2. Pump the water out or the tank hole. Keep water out or the tank hole until tanks have been set, tied down, ballasted and backfilled.
 - Insert each cable through its own anchor loop in the "log" reserving sufficient cable so that both ends of the cable will be kept at the top of the tank hole after the "logs" are set. Lower and position the "logs" in the tank hole keeping both ends of the cables at the top of the hole. Install the 12" minimum thick bedding material in tank hole. Smooth and slope per the tank bedding instructions.
 - 4. Proceed with setting the tanks by adding ballast as necessary to sink and keep down the tanks. Use only enough ballast to hold the tanks down until the backfill is even with the top of the tanks. (Refer to tank setting requirements.) Caution: Ballast level in tank must never exceed water (or backfill) level in tank hole during installation.
 - 5. Install the cable guards, guides, etc., furnished by the tank manufacturer on the designated ribs of the tank.

 (Note: "Designated Ribs" are marked by arrows on the tank surface.) Caution: Do not place straps or cables between the ribs of the tank.
 - Pass each set of cables (a set of cables are those passing through the matching, or opposite, loops on the "logs") through the guides and loops as shown on the drawing.
 - a. One end of each cable is to be crossed over the top of the tank in the retainer portion of the hold-down strap. Using three cable clamps on each set of strap. Using three cable clamps on each set of cables; clamp both cables together on top of the tank. Prior to tightening the clamps, tension the cables with "come-a-longs" secured outside the tank hole. Use enough tension to tighten the cables but not to lift the "logs" or crush the tank. Caution: All sets of cables on a tank must be tightened equally to avoid tank deformation.

TANK HOLD-DOWN INSTALLATION (CONT'D)

- The cable must rest on the top of the hold-down strap between the guides provided. Ropeat this process for each set of tie-down cables.
- After all tie-downs are completed, commence the backfill procedures to the top of the tanks.

PRODUCT, VENT AND VAPOR RECOVERY PITING

All piping, fittings, risers, wrapping materials, etc., shall be furnished and installed by the Contractor. Specific materials noted in this specification and/or on plans will be furnished by Owner, hereinafter referred to as Company.

- All pipe runs are to be of "fiberglass" pipe and sized in accordance with plans.
- Steel pipe and fittings are to be used only to fabricate swing joints for product piping at the tank connection. Steel pipe is to be used for riser to emergency shut-off valve or pump connection at pump block. Above ground vent riser is to be steel pipe.
- 3. Do not use galvanized pipe and fittings with diesel fuel. Use black iron pipe and fittings.
- FIBERGLASS PIPE: Pipe and fittings to be UL approved, nonmetallic, for underground piping of petroleum products. The pipe is to have bell and spigot joints.

Approved Fiberglass Pipe:

- ciba-Geigy Dualoy-3000 Pipe System A.O. Smith Inland Inc. Red Thread II Pipe System (or approved equa.
 - Non-metallic fittings are to be those manufactured by the supplier of the pipe being used.
 - Install pipe and fittings in accordance with manufacturer's instructions.
- C. STEEL PIPE: (Galvanized or Black Iron)

Schedule 40 (ASTM A-120) Steel Pipe 250# Railroad Unions ·150# Malleable Iron Fittings (or approved equals)

1. Do not use standard couplings normally furnished with the

- Inspect all littings for "back-out" at the joints.
- Follow pipe manufacturer's recommendations on cure time Follow pipe manufacturer's recommendations on cure time before disturbing joints or testing. In areas of temperatures below 60°F (16°C), it will be necessary to apply heat for curing adhesive. Only chemical or electrical devices recommended by pipe manufacturer are electrical for this purpose. No open flame or sparking devices are to be used devices are to be used.

). THREADED JOINTS:

- 1. Threaded joints must be reamed and have clean cut, perfect threads and be made up with non-hardening joint compound insoluble in petroleum products approved by Company Rep.
- 2. Approved joint compound:

Rectorseal Gilbarco Pipe Joint Compound Permatex 57 (or approved equals)

- E. FIBERGLASS TO STEEL PIPE CONNECTIONS: Fiberglass threaded-end Adapters are to be threaded into the steel pipe or fitting before bonding onto the fiberglass pipe.
- SWING JOINTS: Use steel pipe and fittings: two 90 degree elbows with nipple connections (do not use close nipple or street ell) for product piping at the tank connection. Do not use flexible connectors.

INSTALLATION REQUIREMENTS (CONT'D)

G. SPECIAL FITTINGS:

- The shut-off valve ("Shear" or "Safety" valve; at the base of the product pump or dispenser is to be secured in position with a steel stabilizer as detailed on the drawings. A stabilizer is to be installed, in addition, when existing dispensers are replaced.
- 2. Position the valve so that the line test port plug is accessible.
- PIPE WRAPPING: All underground steel pipe and fittings shall be field primed and wrapped. Wrapping material shall be 35 mil polyethylene tape "Polyken 930" manufactured by the mil polyethylene tape "Polyken 930" manufactured by the Kendall Company (or equal approved by Company Rep.). Wrap overlap shall be one-half width of wrapping material. Wrap 1-1/2" and 2" fittings with Polyken 900 (12 mils) with a 60% overlap. In difficult areas Polyken 931 can be used before overlap with Polyken 900. Primer shall be Polyken 927.

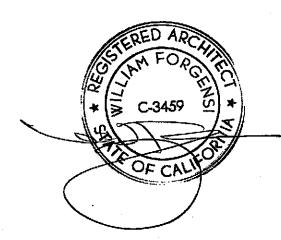
I. SETTING & BEDDING PIPE:

- 1. A 4" minimum bed of backfill material is to be placed in A 4" minimum ped of packilli material is to be placed in all piping trenches. Smooth, compact and slope bedding material to allow a slope of 1/4" per foot toward the tanks. In extreme conditions, 1/8" per foot may be used if approved by Company Rep., refer to other portions of these specifications.
- 2. Piping shall be placed on prepared bed in such a manner as to minimize points at which one pipe may cross over another pipe. At points where piping must crossover, a minimum of one-half pipe diameter must separate the
- 3. When piping is placed on the bed, proceed to "First Test" (below) prior to backfilling trenches.

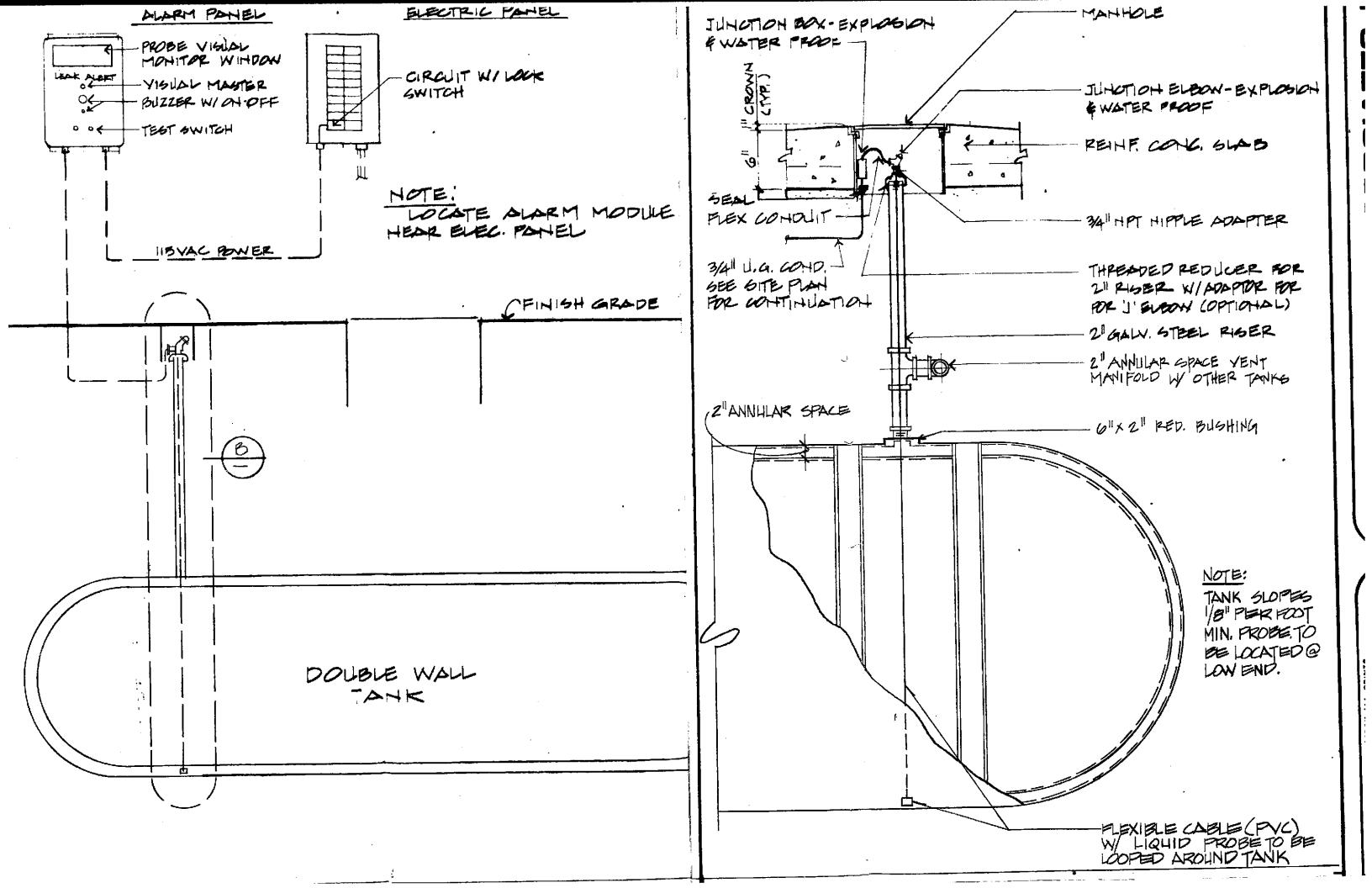
TESTING OF PIPING 5.1

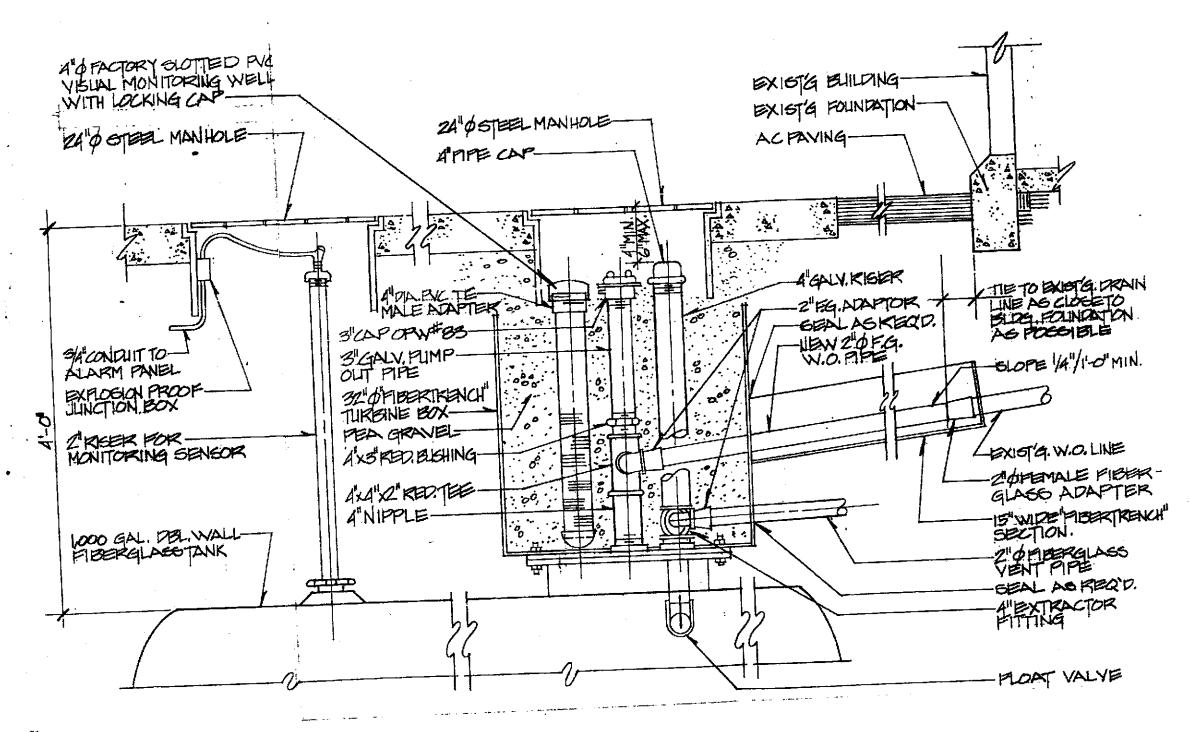
- A. Notify the Company Rep., who MUST observe all tests, at least 24 hours in advance of any tests.
- The Contractor is responsible for all labor, material, and equipment to conduct pressure tests (air or hydrostatic) of all product, vent and vapor recovery piping.
- C. FIRST TEST (Prior To Back Filling Pipe Trenches): Do not connect piping to tanks, remote pumps or dispensers.
 - The entire piping system, i.e., product, vent and vapor recovery (where applicable), shall be tested in accordance with the following three step procedure.

	Red Jacket leak detectors
	Fil-Spil containment box for product
	Fil-Spil containment box for waste oil
	Turbine pump manhole
	Tank monitoring manhole
	Observation well manhole
	Leak alert detection system
	Fiberglass trench liner
	I .
BILL OF	MATERIALS (CONT'D)
<u>Furnishe</u>	d by General Contractor:
	Fill tube
	Product and vapor return riser, adaptors and cape
	Ball float valve
	Float valve extractor assemblies
	Emergency shut-off valves and brackets at dispensers
	_All tank trim
	Fiberglass product and vapor recovery lines
	All other necessary equipment not furnished by Owner

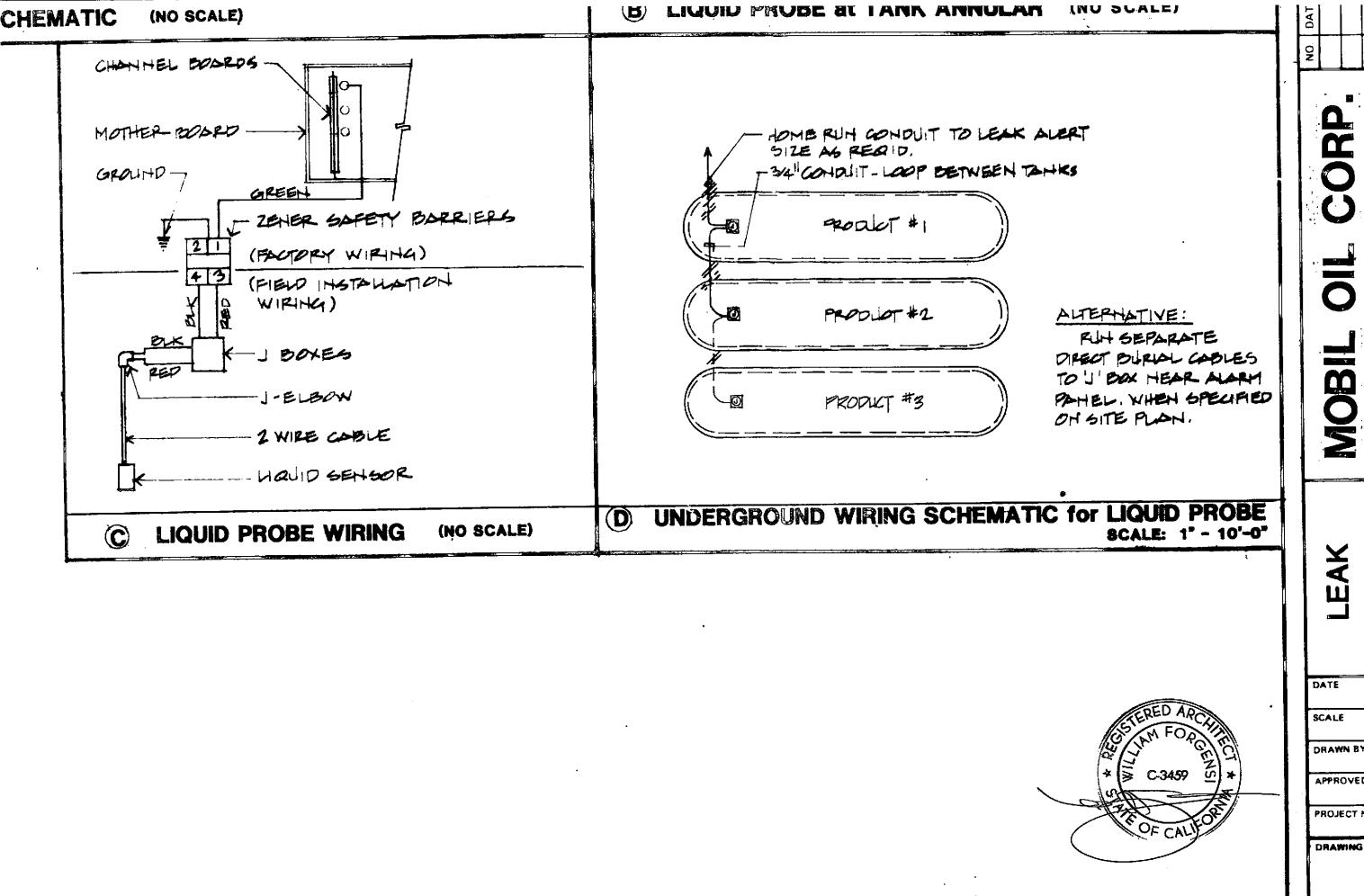


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