

PACIFIC  
ENVIRONMENTAL  
GROUP, INC.

1/4/92 Reviewed BE

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November 11, 1992  
Project 305-79.01

Mr. Robert Cave  
Permit Services Division  
Bay Area Air Quality Management District  
939 Ellis Street  
San Francisco, California 94109

Re: Shell Service Station  
285 Hegenberger Road at Leet Drive  
Oakland, California  
WIC No 204-5508-5504

Dear Mr. Cave:

Enclosed is an air discharge permit application package for operation of a soil remediation system at the referenced site (Figure 1). The remediation system is being installed to remove petroleum hydrocarbons from impacted soil beneath the site. To assist with permit application approval, reference can be made to BAAQMD permit number 9409 which is similar to this application.

#### SYSTEM DESCRIPTION

Soil remediation at the site will be accomplished by soil vapor extraction. The soil vapor extraction system for this site will consist of a vacuum source, and two soil vapor extraction wells. Extracted soil vapor will contain a mixture of air and volatile petroleum hydrocarbons. Before atmospheric discharge, extracted soil vapor will be abated by either: (1) thermal oxidation via an internal combustion engine (ICE), (2) catalytic oxidation (Cat-Ox), or (3) vapor-phase carbon adsorption.

The vapor treatment method used at the site will vary depending on the total volatile hydrocarbon (TVH) concentration of the extracted soil vapor. The flexibility in abatement device use is desirable as each abatement method is most cost effective within a specific TVH influent concentration range. A process flow diagram of the soil vapor extraction and treatment system is shown on Figure 2.

When using the Cat-Ox unit or the vapor-phase carbon adsorption system at the site, the vacuum unit will consist of a Rotron, model DR707, regenerative vacuum blower driven by a 5-horsepower electric motor, a water knockout vessel, inlet filter, dilution air valve, recirculation valve, and flow indicators. The vacuum source is rated for 250 standard cubic feet per minute (scfm) at 40 inches of water vacuum. Manufacturer specifications for the regenerative blower have been included in Attachment A. When using the ICE for vapor abatement at the site the ICE will also be the vacuum source. In all cases the maximum vacuum extraction flow rate will be 250 scfm.

The ICE unit to be used is a VR Systems, Model V4 or a similar unit of equivalent performance. The unit utilizes a specially configured dual-fuel ICE. It works by accomplishing two simultaneous actions. First, it draws the vapors from the ground by virtue of the manifold vacuum, acting as the soil vapor extraction vacuum source. It then burns the vapors as fuel to run the engine. The typical TVH destruction efficiency for this unit is rated by the manufacturer to be 99.97 percent or greater. The ICE unit operation is automated to maintain correct operating parameters while in use. Some functions are listed below:

- o Control of the fuel to the engine is by means of an electro/mechanical system including a Master Control Unit (MCU). The MCU adjusts the supplemental fuel flow to compensate for changing influent hydrocarbon concentrations and maintains a stoichiometric air/fuel ratio.
- o Monitoring includes a 16-channel data reporting system on engine vital signs and operation.
- o The system is protected by automatic shut down under the following conditions: overspeed, high coolant temperature, high oil temperature, low oil temperature, fire, and high water level.

Manufacturer specifications for the ICE unit have been included in Attachment A.

The Cat-Ox unit to be used is a ThermTech, model VAC 25, catalytic oxidizer, or a similar unit of equivalent performance. This unit has a nominal 250 scfm capacity with a maximum allowable TVH inlet concentration of approximately 3,000 parts per million by volume (ppmv). The catalyst section for this unit consists of two stages of platinum catalyst fixed on a ceramic monolith substrate. The unit is equipped with a gas-fired pre-heater and a shell-and-tube heat exchanger. The typical TVH destruction efficiency for this unit is rated by the manufacturer to be 98.5 percent or greater. The Cat-Ox unit operation is automated to maintain correct operating parameters while in use. Some functions are listed below:

- o Regulation of the pre-heater unit to maintain the catalyst bed temperature close to a preset temperature (650 to 1,050 degrees Fahrenheit).
- o Termination of system operation if catalyst bed temperatures range above the manufacturer's recommended operating temperatures.
- o Termination of system operation if a low flow situation occurs.
- o Continuous monitoring of the catalyst bed temperatures (catalyst inlet, mid-bed, catalyst outlet). Temperature outputs are recorded on three channels of a strip chart recorder.

Manufacturer specifications for the Cat-Ox unit have been included in Attachment A.

The vapor-phase carbon adsorption system to be used will consist of two Westates VSC-1200 carbon vessels connected in series. These vessels are rated for a maximum flow rate of 500 scfm. The typical TVH adsorption capacity for the carbon unit is rated by the manufacturer to be approximately 0.20 pounds of TVH per pound of carbon. Manufacturer specifications for the vapor-phase carbon unit have been included in Attachment A.

#### **SYSTEM OPERATION**

The soil remedial system will be operated 24 hours per day, 7 days per week. Operation of the soil remedial system should continue for approximately 9 to 12 months.

**When utilizing the ICE unit, monitoring will occur weekly.** Current and past operating parameters for the month will be inspected to ensure that all permit conditions are being maintained. In addition, a portable Flame Ionization Detector (FID) will be used to monitor influent and effluent TVH concentrations and to determine whether the minimum TVH destruction efficiency is being maintained.

**When utilizing the Cat-Ox unit, monitoring will occur monthly.** Current and past operating parameters for the month (as recorded by the strip chart unit) will be inspected to ensure that all permit conditions are being maintained. In addition, a portable FID will be used to monitor influent and effluent TVH concentrations and to determine whether the minimum TVH destruction efficiency is being maintained.

When utilizing the carbon units, the extracted soil vapor passes through two carbon vessels arranged in series. The carbon unit influent and effluent TVH

concentrations will be monitored with a portable FID on a schedule that reflects current loading rates and predicted carbon capacity. For example, at 250 scfm and 100 ppmv, TVH predicted carbon usage (at 20 percent loading) is approximately 45 pounds per day. At this rate, the 1,200-pound primary carbon vessel would breakthrough in approximately 26 days. For this scenario, carbon performance would be monitored weekly. **When breakthrough of the primary carbon vessel occurs that vessel will be recharged with new carbon and the vessel order will be reversed to maximize carbon loading.**

#### TREATMENT SYSTEM DISCHARGE RATES

From data obtained from soil vapor extraction tests performed on similar sites and soil sample concentrations, the extracted soil vapor influent to the soil vapor treatment system is expected to have a maximum flow rate of 250 scfm and a maximum TVH concentration of 15,000 ppmv. Because the TVH in the extracted soil vapor will be gasoline, we can estimate the maximum TVH influent and effluent rates. In addition, a maximum estimated benzene influent concentration of 75 ppmv was derived from soil sample concentrations. Soil samples gathered indicated benzene concentrations averaging 0.5 percent of measured TVH concentrations.

The maximum TVH influent flow rate to the soil vapor treatment system is estimated to be approximately 1,350 pounds per day. From this estimate, the maximum TVH effluent flow rate from the system is calculated to be approximately 20.25 pounds per day based on 98.5 percent TVH destruction. The maximum benzene influent flow rate is estimated to be 5.40 pounds per day with a resulting effluent rate of 0.081 pounds per day. Calculations used to determine these results are shown in Attachment B.

Utilizing the benzene emission rate and system parameters, an analysis of effluent benzene concentrations as a function of stability and wind speed was performed. The program utilized, PTPLU, is based on the California Air Resources Board Modeling Section recommended specifications. The point of vapor emission is presented in Figure 3. The results of the analysis indicates that the maximum benzene concentration of .0022 milligrams per cubic meter ( $\text{mg}/\text{m}^3$ ) will occur approximately .005 kilometer (km) from the emission point at an effective height of 4.2 meter (m). A benzene concentration level of .0022  $\text{mg}/\text{m}^3$  translates into a risk factor of 4.3 per 1,000,000 which is below the risk limit of 10 per 1,000,000 (.005  $\text{mg}/\text{m}^3$ ) as specified by the Bay Area air Quality Management District (BAAQMD) for systems utilizing best available vapor abatement technology. The results of the analysis are presented in Attachment C.

### **SURROUNDING AREA**

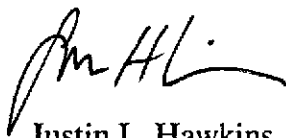
The site is bounded to the west and south by thoroughfares, located at the northeast corner of the intersection of Hegenberger and Leet Drive in Oakland, California (Figure 1). The surrounding area is residential and commercial property. To the southeast, approximately 1,500 feet away, is Dag Hammarskjold School. Approximately 3,000 feet to the east is Brookfield Village School.

All application forms have been completed and are included in Attachment D. **We are very eager to begin work at this site and hope to have the remedial system operational in February 1993, please do not hesitate to call if you require any additional information to process this application.**

Sincerely,

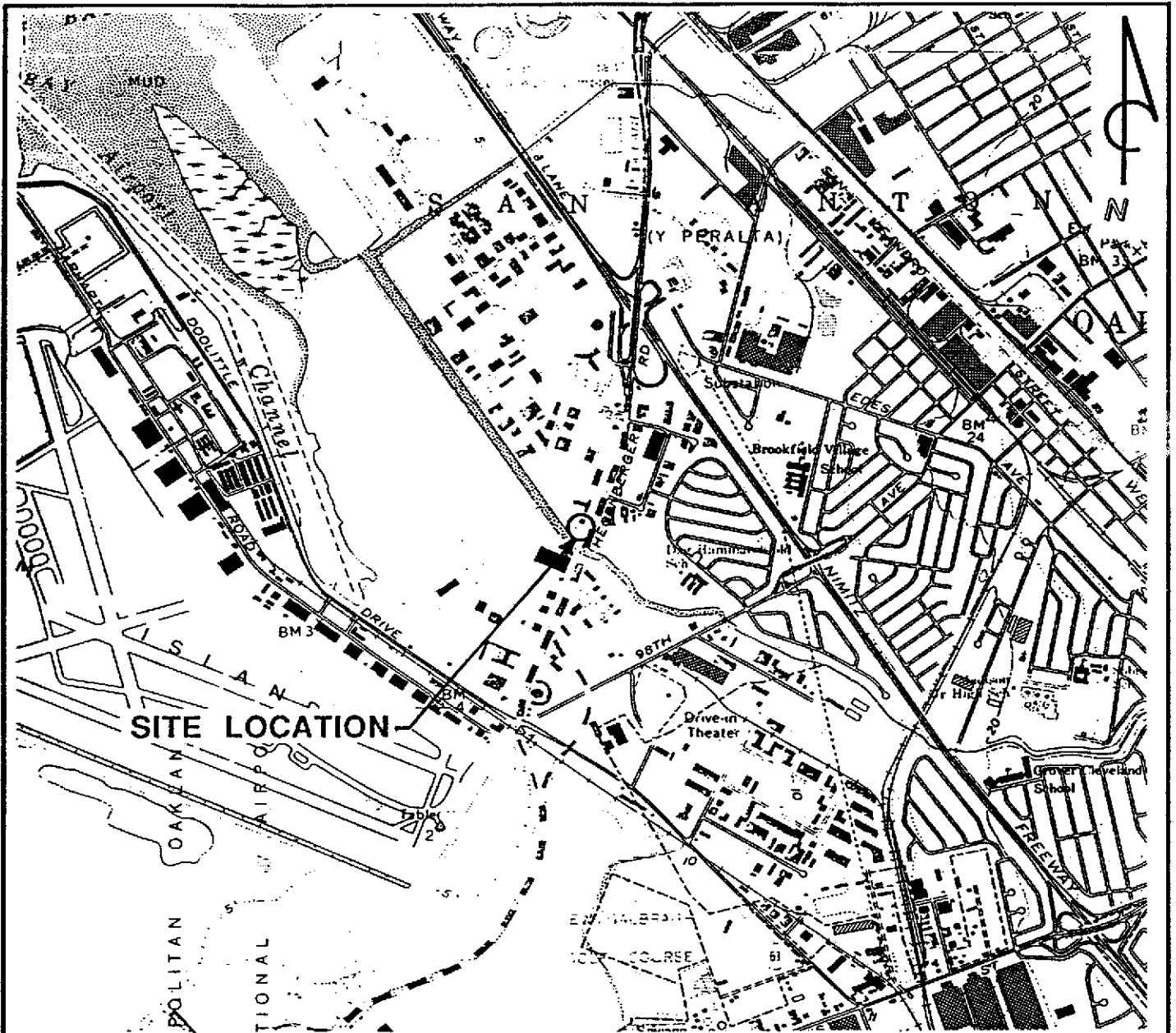
**Pacific Environmental Group, Inc.**

  
Roger Lampert  
Staff Engineer

  
Justin L. Hawkins  
Project Engineer

Attachments: Figure 1 - Site Location Map  
Figure 2 - Soil Vapor Extraction/Treatment System Process Flow Diagram  
Figure 3 - Site Map  
Attachment A - Manufacturer Specifications  
Attachment B - Calculations  
Attachment C - Risk Screening Analysis Information and PTPLU Program Run Results  
Attachment D - BAAQMD Permit Application Forms

cc: Mr. Dan Kirk, Shell Oil Company  
Mr. Barney Chan, Alameda County Environmental Health Department

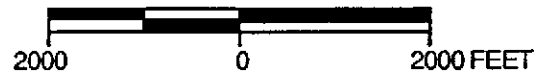


QUADRANGLE LOCATION

**REFERENCES:**

USGS 7.5 MIN. TOPOGRAPHIC MAP  
 TITLED: SAN LEANDRO, CALIFORNIA  
 DATED: 1959 REVISED: 1980  
 TITLED: OAKLAND EAST, CALIFORNIA  
 DATED: 1959 REVISED: 1980

**SCALE**



PACIFIC ENVIRONMENTAL GROUP, INC.

**SHELL SERVICE STATION**  
 285 Hegenberger Road at Leet Drive  
 Oakland, California

**SITE LOCATION MAP**

**FIGURE:**  
**1**  
**PROJECT:**  
 305-79.01

**P01**  
DISCHARGE TO  
ATMOSPHERE,  
250 SCFM MAX.

**A01**  
INTERNAL  
COMBUSTION  
ENGINE

**A01 OR (A02 AND A03) or A04**

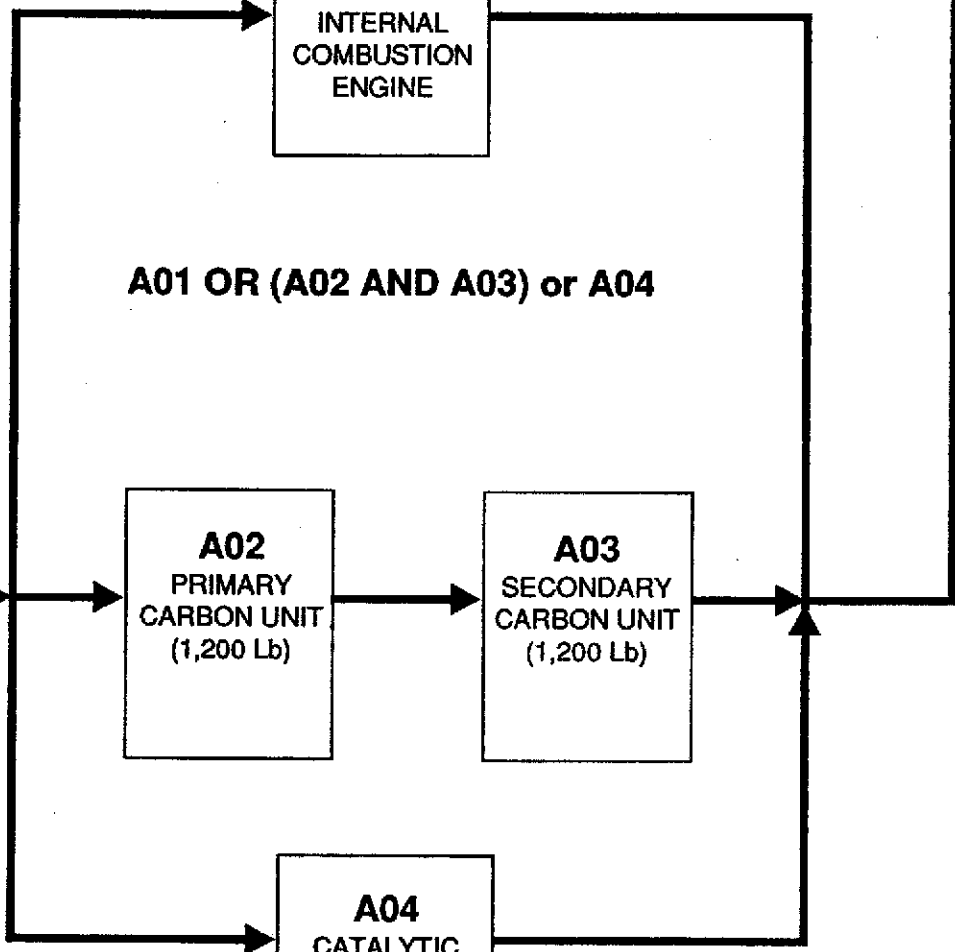
**A02**  
PRIMARY  
CARBON UNIT  
(1,200 Lb)

**A03**  
SECONDARY  
CARBON UNIT  
(1,200 Lb)

**A04**  
CATALYTIC  
OXIDATION  
UNIT

**S01**  
SOIL VAPOR  
EXTRACTION  
UNIT

EXTRACTED SOIL  
VAPOR FROM  
VADOSE WELLS



PACIFIC  
ENVIRONMENTAL  
GROUP, INC.

**FORMER SHELL SERVICE STATION**  
285 Hegenberger Road  
Oakland, California

**SOIL VAPOR EXTRACTION/TREATMENT SYSTEM  
PROCESS FLOW DIAGRAM**

**FIGURE:**  
**2**  
**PROJECT:**  
305-79.01



CHANNEL

LEET DRIVE

TRUCK STORAGE AREA

SOIL REMEDIATION SYSTEM LOCATION

**LEGEND**

P01 ● EMISSION POINT LOCATION AND DESIGNATION

WASTE OIL TANK

STATION BUILDING

P01

UNDERGROUND FUEL STORAGE TANKS

CANOPY

PLANTER

PLANTER

PLANTER

SIDEWALK

PLANTER

PRODUCT ISLANDS

PARKING

**HEGENBERGER ROAD**

SIDEWALK



PACIFIC ENVIRONMENTAL GROUP, INC.

SCALE



**SHELL SERVICE STATION**  
285 Hegenberger Road at Leet Drive  
Oakland, California

**SITE MAP**

FIGURE:  
**3**  
PROJECT:  
305-79.01



**ATTACHMENT A**  
**MANUFACTURER SPECIFICATIONS**

# DR 707 Regenerative Blower

## FEATURES

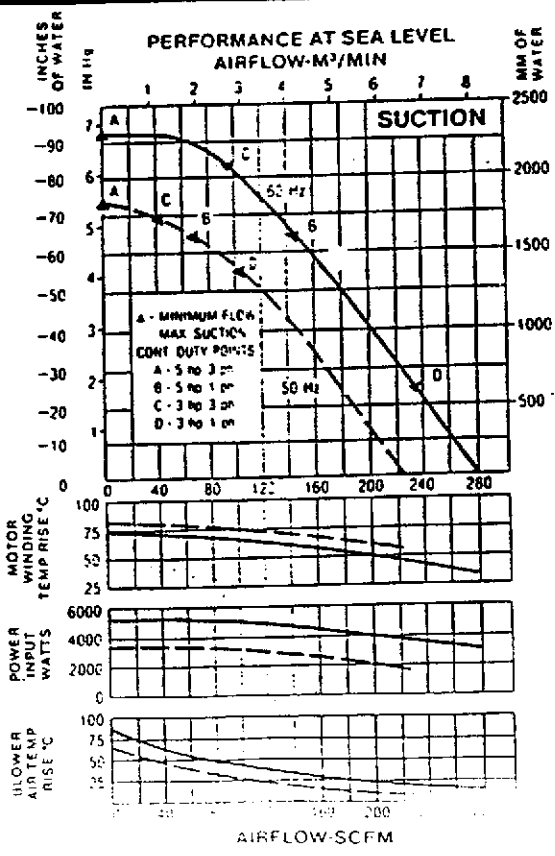
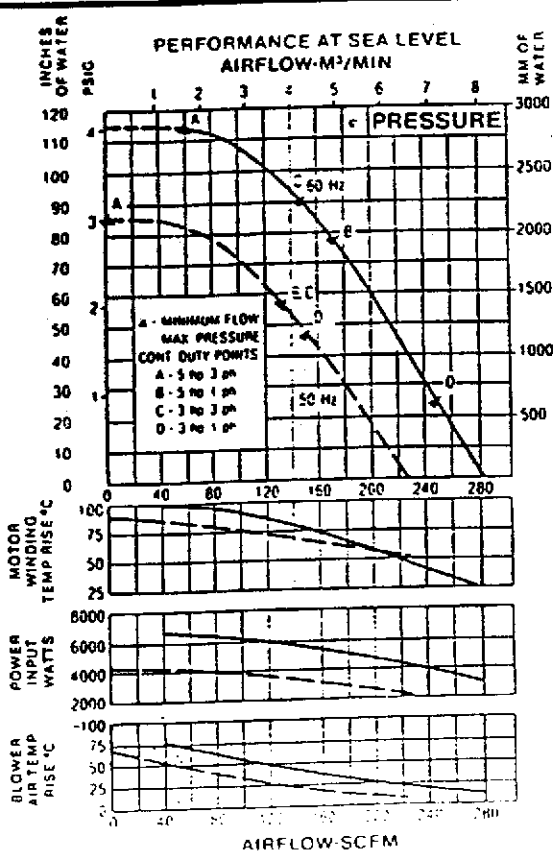
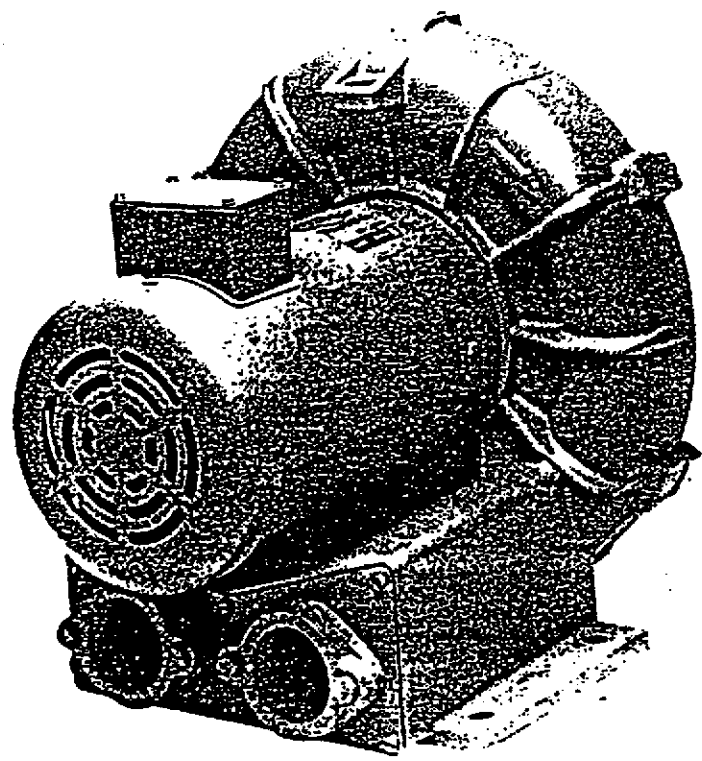
- Manufactured in the USA
- Maximum flow 280 SCFM
- Maximum pressure 114" WG
- Maximum vacuum 6.8" Hg
- 5 HP standard
- Blower construction—cast aluminum housing, impeller and cover
- Inlet and outlet internal muffling
- Noise level within OSHA standards
- Weight: 156 lbs. (71 Kg)

## ACCESSORIES

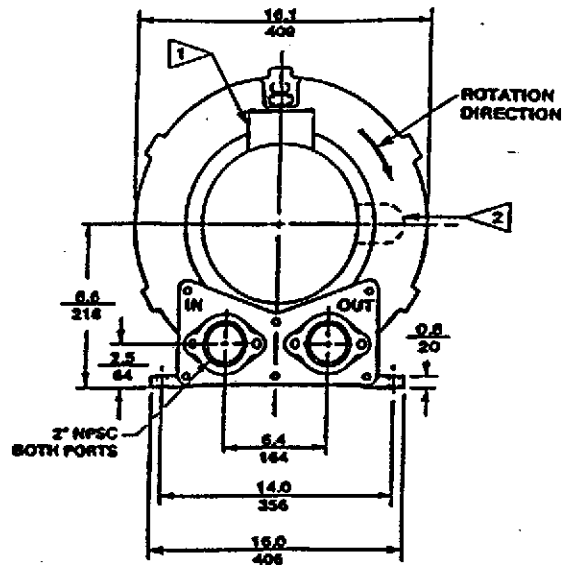
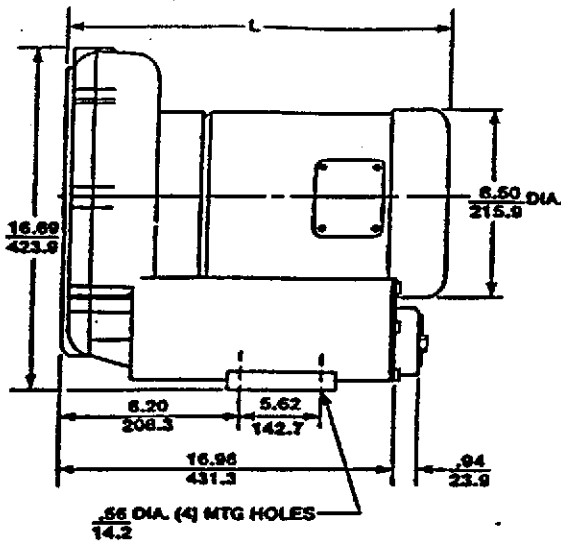
- External mufflers
- Slip-on flanges
- Inlet and/or Inline filters
- For details see Accessories Section

## OPTIONS

- Smaller HP motors
- 575-volt and XP motors
- Surface treatment or plating
- Single or three phase motors
- Remote drive (motorless) model
- Gas tight sealing
- Belt drive (motorless) model;
- for details see Remote Drive Section



# DR 707 Regenerative Blower



Model	L (IN)	L (MM)
DR707D89X	18.17	461.5
DR707K72X	18.17	461.5
DR707F72X	20.48	520.4
DR70786X	18.17	461.5
DR707D5X	18.67	478.6
DR707K9X	17.5	444.5

- 1 T'BOX CONNECTION 1.06" DIA. ON TEFC MOTORS, .75 NPT ON XP MOTORS
- 2 LOCATION OF CAPACITOR ON SINGLE PHASE MOTORS

DIMENSIONS: IN  
MM  
TOLERANCE: .XX ± .1  
2.5

Specifications subject to change without notice.

## PECIFICATIONS

MODEL	DR707D89X	DR707K72X	DR707F72X	DR707D86X	DR707D5X	DR707K9X
Part No.	036789	036791	036790	036914	036875	036794
Motor Enclosure Type	TEFC	TEFC	XP	TEFC	TEFC	TEFC
Motor Horsepower	5	3	5	5	5	3
Voltage <sup>1</sup>	208-230/460	230/460	230/460	575	230	115/230
Phase	3	3	3	3	1	1
Frequency <sup>1</sup> (Hz)	60	60	60	60	60	60
Insulation Class <sup>2</sup>	F	F	B	F	F	F
NEMA Rated Motor Amps	14.2-14.0/7.0	8.0/4.0	14.0/7.0	5.6	21	26.2/13.1
Service Factor	1.15	1.15	1.0	1.15	1.0	1.0
Locked Rotor Amps	98-96/48	52/26	96/48	37	124	158/79
Max. Blower Amps	18.5-18.2/9.1	13/6.5	14.0/7.0	6.9	25	18.5/9.25
Recommended NEMA Starter Size	1-1/0	0/0	1/0	0	1.5	1.5/1
Weight (lbs/Kg)	169/76.8	157/71.4	184/83.6	169/76.8	194/88.2	186/84.5
Blower Limitations for Continuous Duty (60 Hz/50 Hz)						
Max. Pressure-In. of water	113/83	90/65	100/75	113 (60 Hz)	77/65	25/55
Max. Suction-In. of water	93/73	83/70	82/70	93 (60 Hz)	65/65	25/55
Min. Flow-Pressure-SCFM	60/0	145/120	120/88	60 (60Hz)	175/120	245/130
Min. Flow-Suction-SCFM	0/0	97/40	100/44	0 (60 Hz)	145/70	230/105

<sup>1</sup> 3 phase motors are factory tested and certified to operate on 200-230/460 VAC-3 ph-60 Hz and 220-240/380-415 VAC-3 ph-50 Hz.

<sup>2</sup> Maximum operating temperatures: Motor winding temperature (winding rise plus ambient) should not exceed 140°C for Class F insulation or 110°C Class B insulation. Blower outlet air temperature should not exceed 140°C (air temperature rise plus ambient).



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**V4 STANDARD FEATURES**

- \* FIRE CONTROL SYSTEM
- \* INPUT FLAME ARRESTER
- \* AUTO SHUT DOWN
  - High Water Temperature
  - High Oil Temperature
  - Low Oil Level
- \* AUTOMATIC OIL LEVEL REGULATOR
- \* "0" PRESSURE COOLANT SYSTEM
  - (Safety & Long Life)
- \* WELL GAS FLOW METER
- \* EASILY TRANSPORTED - ONE MAN SETUP
- \* SHUTDOWN/CALL-UP CAPABILITY
- \* PERMITTABILITY IN SCAQMD
  - Soil Remediation (Various Locations)
  - Underground Tank Degassing (Various Locations)
  - Above Ground Tank Degassing (In Progress)
- \* L.A. CITY FIRE DEPARTMENT
  - General Approval
- \* 20 MINUTE INSTALLATION CAPABILITY
- \* SLIDE IN/SLIDE OUT ENGINE PACKAGE
- \* LARGE SERVICE DOORS
- \* PERMANENT STAND OR TRANSPORTABILITY
- \* PRINTER AND PRINTER STAND
- \* 15' X 3" INTERNALLY GROUNDED VAPOR HOSE
- \* 50' STATIC REELS
- \* LCD MONITOR W/16 ITEM READOUT & DISC DRIVE
  - For Report Accumulation
- \* INVERTER PACKAGE
  - For "Stand Alone" Capability

**AVAILABLE OPTIONS**

- \* MONITORING BY MODEM
- \* FOXBORO OVA
- \* KIT FOR NATURAL GAS OPERATION

9/91



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**SPECIFICATIONS**  
**V.R. SYSTEMS MODEL V4**

U.S. PATENT 4846134  
CANADIAN PATENT 1,287,805

**1.00**      **GENERAL**

It is the intent of these specifications to describe a "State of the Art" Soil Remediation and Tank Degassing System including an internal combustion engine capable of extracting hydrocarbon vapors from contaminated soil or storage tanks without the use of a compressor or pump, and destruct such vapors as fuel in a controlled manner by the use of an on-board computer system.

**2.00**      **DETAILED DESCRIPTION**

System shall conform to the following minimum requirements:

**2.01**      **ENGINE**

Engines shall be an industrial version; 2 each 460 C.I.D. Ford Model LSG-875. Engines shall be totally controlled by the computer system described below and shall be capable of operating one week (168 hours) without need of servicing. Engines shall be equipped with an automatic oil level device together with three (3) automotive type cartridge filters. Engines serve as both a vacuum pump and a means of destroying hydrocarbon vapors removed from the soil. Engine cooling shall be by means of an oversized radiator and zero-pressure coolant system to insure safety and long life.

**2.02**      **FUEL CONTROL SYSTEM** (Patent 5070850)

Supplemental fuel as may be required for proper combustion shall be either Propane (LPG) or Natural Gas. The control of the fuel to the engine shall be by means of an electro/mechanical system including a Master Control Unit (MCU). The MCU shall adjust the supplemental fuel flow to compensate for changing influent hydrocarbon concentrations and maintain an air/fuel ratio at stoichiometric.

**2.03**      **IGNITION SYSTEM**

Ignition System shall be an electronic type, automatically adjusted by commands from the computer.

**2.04**      **ELECTRICAL POWER**

Electrical power required shall be supplied by an on-board inverter system for "stand-alone" capability. Outside 120v, 60cyc power (dedicated service) may be used as an option.

V4/12/91-1

2.05 ON-BOARD COMPUTER CONTROL

The system shall include a "State of the Art" Data Acquisition System for monitoring the engine control.

2.06 MONITORING

Monitoring shall include a 36 channel data reporting system on engine vital signs and operation. An LCD monitor shall be supplied to continuously view the operational data. Also supplied shall be a 720K, 3.5 inch floppy drive, for data storage. Remote monitoring by modem shall also be available.

2.07 WELL GAS FILTER

The system shall include a well gas filter and moisture knock out. A transducer shall be included to indicate well gas vacuum levels.

2.08 EXHAUST SYSTEM

The Exhaust System shall include a dual NOx reduction monolith and a dual hydrocarbon/CO monolith. The oxygen supply to the NOx reduction unit shall be controlled at all times as 0.5% to 0.7% as read by an O<sub>2</sub> sensor in the exhaust manifold.

3.00 OPERATION

The operation of the system shall be automatic (except for start up, shut down and RPM set point) and shall not require manual adjustment for influent gas, supplemental fuel or combustion air.

4.00 CAPACITIES

4.01 VACUUM AND FLOW

The system shall be capable of developing up to 18" Hg at the well gas inlet. Flow rates shall be from 0 to 500 CFM. These conditions will depend on soil conditions, hydrocarbon concentration and level of inerts encountered.

4.02 HYDROCARBON REMOVAL

The system shall be capable of removing up to 110 lbs/hr of hydrocarbons at a total destruction efficiency of 99.97%.

5.00 SAFETY FEATURES

5.01 FIRE CONTROL SYSTEM

A Fire Control System shall be included as an integral part of the unit and consists of a Kidde 21# dry chemical automatic package with dual "Rate of Rise" temperature probes and a manual emergency override.

502 FLAME ARRESTER

A 3" flame arrester shall be included to protect the well gas source from any "Flash Back" from the engine.

5.03 GROUNDING

A 50' static line and reel shall be included.

5.04 AUTOMATIC ENGINE SHUT DOWN

The system shall be protected by automatic shut down under the following conditions:

- Overspeed
- High Coolant Temperature
- High Oil Temperature
- Low Oil Pressure
- Fire
- High Water Level (Well Gas Filter)

The computer shall be programmed to store and report the reason for the automatic engine shut down.

5.05 FUEL SHUT OFF

Means shall be included to shut off the fuel supply should the engine shut down for any reason.

5.06 LABEL AND INSTRUCTIONS

An Operation and Maintenance Manual shall be included establishing safe operation and required maintenance together with pertinent Material Safety Data Sheets from various suppliers. Safety and warning labels shall be appropriately affixed to the unit according to accepted standards. Safety and Operating instructions shall be conspicuously posted at the operation console within easy view of the operator.

6.00 TRANSPORTATION AND INSTALLATION

Included as part of the package shall be a transporter to safely move the unit from one site to another. Also, a stand shall be available and means supplied to slide the unit off of the transporter onto the stand (and vice versa) as a one-man operation.

7.00 GENERAL APPROVAL

The system shall have an approval by a registered third party testing laboratory for safety and operation.

8.00 WARRANTY

The system will carry a one-year warranty on all items manufactured by the sellers and the seller will pass on the guarantee of the manufacturer of purchased parts installed on the unit.

9.00 MANUFACTURE

The unit shall be manufactured in the United States of America and the supplier shall hold the owner and/or its various departments free and harmless from any patent infringement suit arising out of the purchase of this Soil Venting System.



MATL

FINISH

DESC.

# V4 SYSTEM SCHEMATIC

SHEET OF

ITEM NO.

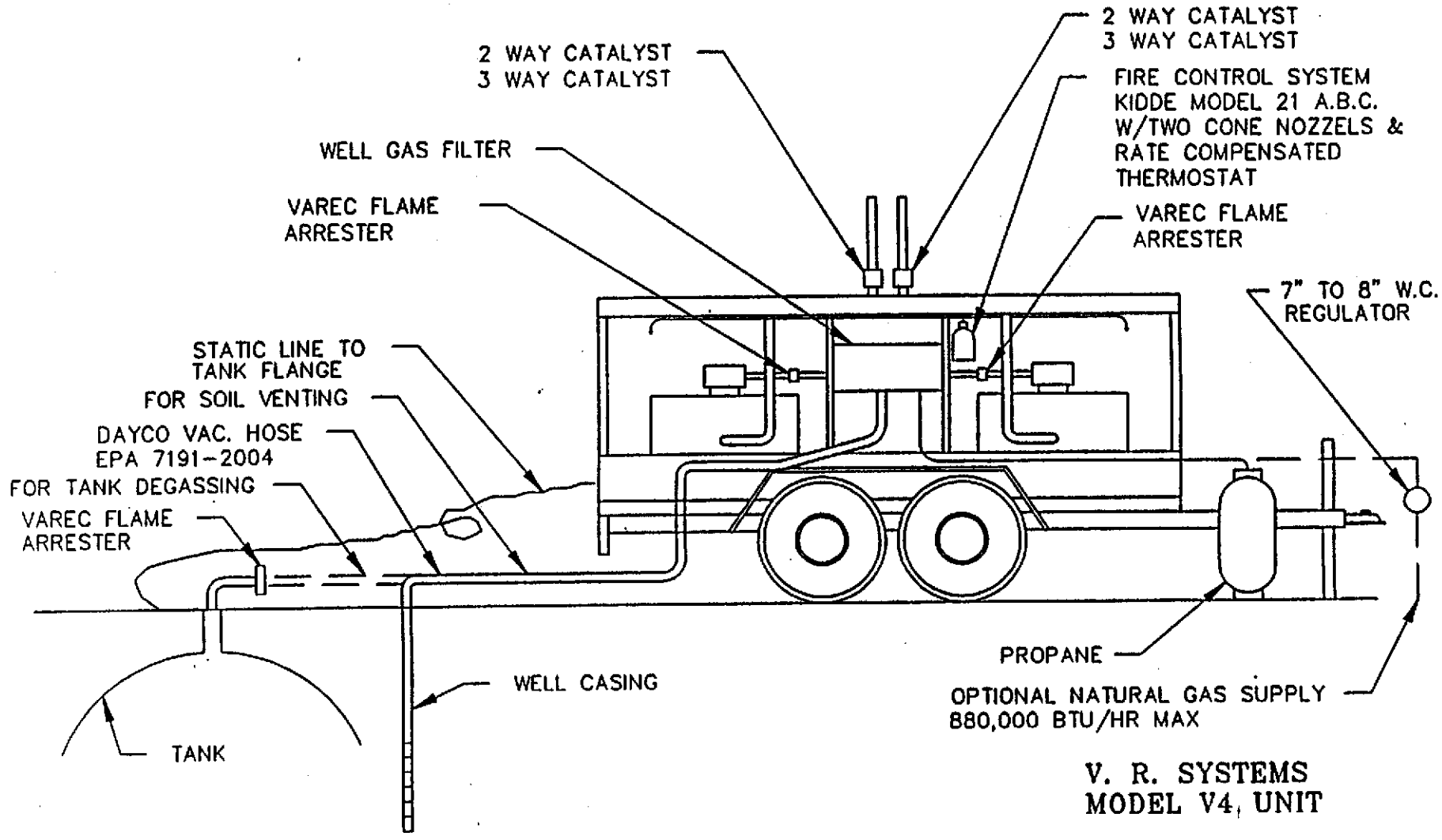
EC2B031-

DATE

2-92

REV DATE

2-92



2 WAY CATALYST  
3 WAY CATALYST

FIRE CONTROL SYSTEM  
KIDDE MODEL 21 A.B.C.  
W/TWO CONE NOZZELS &  
RATE COMPENSATED  
THERMOSTAT

VAREC FLAME  
ARRESTER

WELL GAS FILTER

VAREC FLAME  
ARRESTER

STATIC LINE TO  
TANK FLANGE  
FOR SOIL VENTING

DAYCO VAC. HOSE  
EPA 7191-2004  
FOR TANK DEGASSING

VAREC FLAME  
ARRESTER

7" TO 8" W.C.  
REGULATOR

PROPANE

OPTIONAL NATURAL GAS SUPPLY  
880,000 BTU/HR MAX

**V. R. SYSTEMS  
MODEL V4, UNIT**

NOT TO SCALE

DRAWN BY: DBG

SCALE: NONE

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.  
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE AS FOLLOWS:  
ANGLES: ±1° FRACTIONS ±1/16 .XX ±.01 .XXX ±.001

**VR SYSTEMS  
ANAHEIM, CA.**

THIS DOCUMENT AND INFORMATION THERON AREN THE PROPERTY OF VR SYSTEMS AND ARE NOT TO BE USED WITHOUT THEIR EXPRESS PERMISSION.

# THERMTECH, INC.

POLLUTION CONTROL EQUIPMENT



Houston, Texas



November 1, 1990

VAPOR CHECK

MODEL: VAC 25

GENERAL DATA

* SCFM rating	250 SCFM
* burners maximum output capability	1,000,000 BTU
* burner turndown ratio	20 to 1
* combustion blower motor size	1 HP
* combustion chamber I D	27" x 27" x 60"
* stack I D	12" x 12"
* skid size	39" x 112"
* velocity through process inlet @ 125 SCFM from process stream	23.8 ft./sec.
@ 250 SCFM from process stream	47.5 ft./sec.

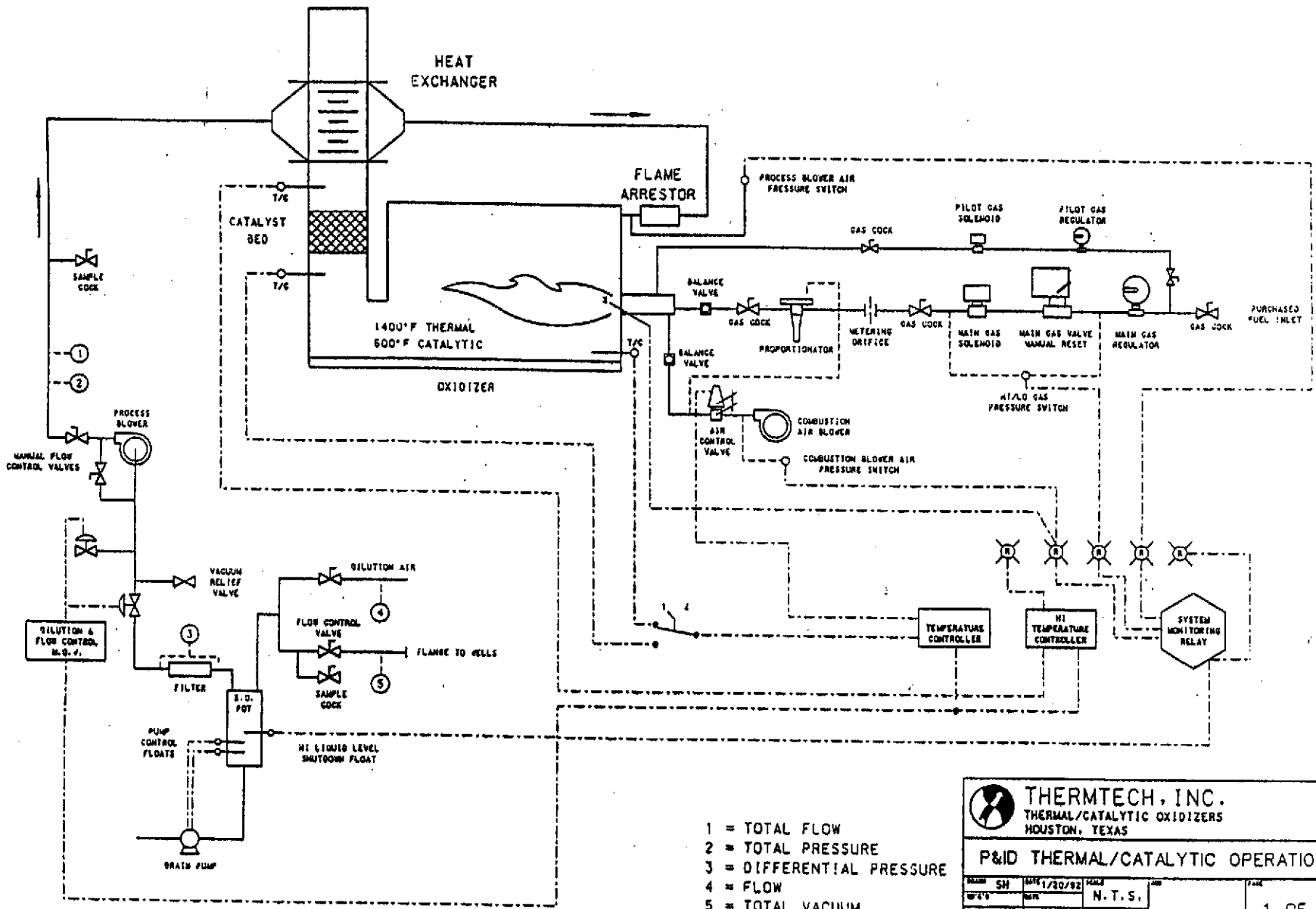
THERMAL DATA

* SCFM added by combustion blower when fired on ratio	96 SCFM
* total ACFM @ 1400°F	1219 ACFM
* burner chamber volume required for 0.5 seconds retention time @ 1400°F	10.2 cu. ft.
* burner chamber volume required for 1.0 seconds retention time at 1500°F	21.4 cu. ft.
* stack velocity @ 125 SCFM from process stream	10.2 ft./sec.
@ 250 SCFM from process stream	20.3 ft./sec.
* estimated weight, thermal unit only	1550 lbs.

CATALYTIC DATA

* SCFM added by combustion blower when fired on ratio	29 SCFM
* total ACFM @ 600°F	560 ACFM
* catalyst volume for 90% plus destructive efficiency	1/2 cu. ft.
* inlet temperature	600°F
* maximum concentrations	25% of the LEL
* stack velocity @ 125 SCFM from process stream	4.7 ft./sec. +
@ 250 SCFM from process stream	9.3 ft./sec. +
* estimated weight, thermal unit plus catalytic module	1770 lbs.

\* The above data is intended to be used as general, guide line type information. For a specific application proposal, please contact the manufacturer.



- 1 = TOTAL FLOW
- 2 = TOTAL PRESSURE
- 3 = DIFFERENTIAL PRESSURE
- 4 = FLOW
- 5 = TOTAL VACUUM

**THERMTECH, INC.**  
 THERMAL/CATALYTIC OXIDIZERS  
 HOUSTON, TEXAS

**P&ID THERMAL/CATALYTIC OPERATION**

DATE	REV	DATE	REV	DATE	REV
1/30/82					
N. T. S.					
					1 OF 1

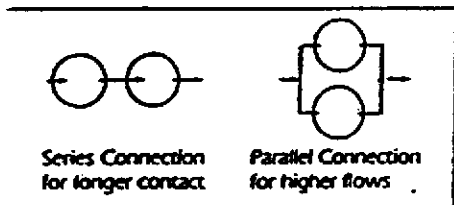
ir Purification System.

# VENT-SCRUB™

VSC-1200 VSC-2000

## EASY TO INSTALL

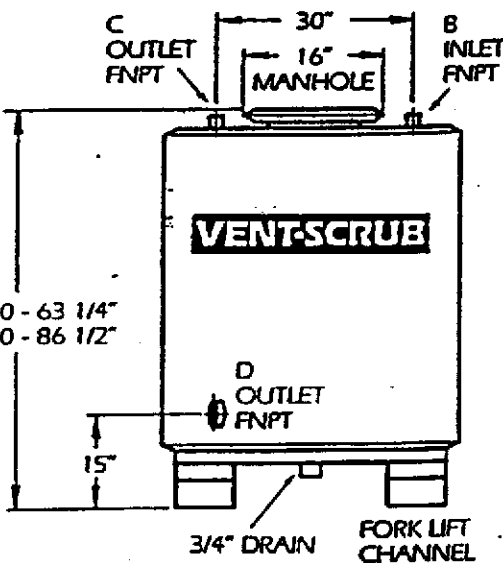
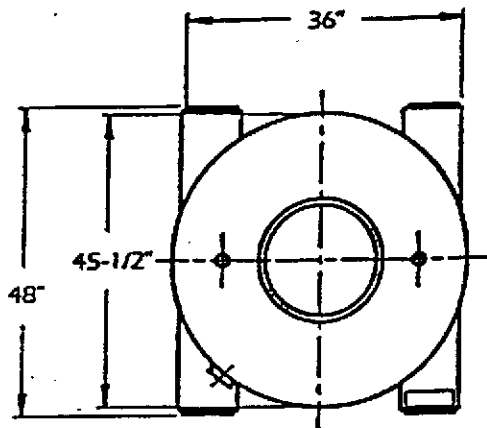
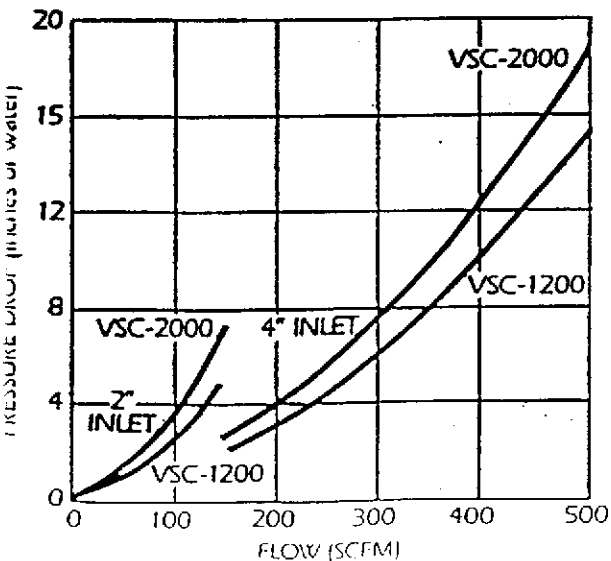
VENT-SCRUB™ adsorbers are designed for fast and easy installation on any hard, flat surface. Place the unit as close to the vapor source as possible. The only hardware needed is properly sized pipe or ducting—rigid or flexible—for connection to the inlet/outlet ports. For outdoor use, a rain guard may be needed to protect VENT-SCRUBS™ exhaust.



## SAFETY

Under certain conditions, some chemical compounds may oxidize, decompose, or polymerize in the presence of activated carbon. This could result in temperature increases sufficient to cause ignition. As a result, particular care must be taken with compounds having peroxide-forming tendencies.

## PRESSURE DROP



## CORROSION RESISTANCE

The combination of activated carbon and many VOC's can cause severe corrosive or electrolytic damage to metals, even stainless steel. VENT-SCRUB™ adsorbers are designed to prevent these effects in normal service.

## DIMENSIONS

Model No.	A	B	C	D
VSC-1200-2	63-1/4"	2"	2"	N/A
VSC-1200-4	63-1/4"	4"	N/A	4"
VSC-2000-4	86-1/2"	4"	N/A	4"
VSC-2000-4V	86-1/2"	4"	N/A	4"

## MATERIALS OF CONSTRUCTION

Vessel:  
Coated 12 ga. Carbon Steel  
7 ga. Top/Bottom

External Coating:  
Powder Coat Enamel

Internal Coating:  
Fusion Bonded Epoxy

Piping: PVC

## SPECIFICATIONS

Flow\* cfm (max)

Pressure psig (max)

Vacuum (in Hg)

Temperature deg F (max)

Carbon Fill Volume (cu. ft.)

Cross Section (sq. ft.)

Shipping Weight (lbs.)

VSC-1200

VSC-2000

500

500

12

12

15

\*\*

120

120

33

65

12.5

12.5

1600

2500

\*Note: actual design should be based on superficial bed velocity (sbv) as required for specific contaminants.

\*\* VSC-2000-4 8 (in Hg) VSC-2000-4V 15 (in Hg)

All information presented here is believed to be reliable and in accordance with accepted engineering practice. However, Westates makes no warranties as to the completeness of the information. Users should evaluate the suitability of each product to their own particular application. In no case will Westates be liable for any special, indirect, or consequential damages arising from the sale, resale, or misuse of its products.



ACTIVATED CARBON SYSTEMS

WESTATES CARBON, INC.  
2130 Leo Ave., Los Angeles, CA 90040  
PHONE: (213) 722-7500  
FAX (213) 722-8207 TWX 910-321-2355

**ATTACHMENT B**  
**CALCULATIONS**

## Calculations

### TVH and Benzene Emission Rate Calculations

- o From previous experience under similar site conditions, assume system influent is 250 SCFM with 15,000 ppmv total volatile hydrocarbons (TVH).
- o Assume TVH vapor density at standard temperature and pressure (273 K, 1 atmosphere) is same as for gasoline vapor (approximately 0.25 lb/ft<sup>3</sup>).
- o Assume TVH destruction efficiency of 98.5%
- o Assuming Ideal Gas Law, benzene density is .20 lb/ft<sup>3</sup>.

### TVH Emission Rate Calculations

$$\begin{aligned}\text{TVH vapor influent rate} &= (250 \text{ scfm}) \frac{(15,000 \text{ ppmv})}{(1 \times 10^6)} \\ &= (3.75 \text{ scfm TVH vapor influent}) (0.25 \text{ lb/scf}) \\ &= (0.94 \text{ lb TVH vapor/min.}) (1440 \text{ min/day}) \\ &= \underline{1,350 \text{ lb TVH vapor/day influent}} \\ \text{TVH effluent rate} &= 1,350 \text{ lb TVH per day } (1.00-0.985) \\ &= \underline{20.25 \text{ lb TVH per day}}\end{aligned}$$

### Benzene Emission Rate Calculations

- o If we assume that the benzene concentration can be approximated from soil sample concentrations, then approximately 0.5% of the TVH vapor by volume is benzene, or 75 ppmv is the benzene influent concentration.

$$\begin{aligned}\text{Benzene vapor influent rate} &= (250 \text{ scfm}) \frac{(75 \text{ ppmv})}{(1 \times 10^6)} \\ &= (0.019 \text{ scfm benzene vapor influent}) (0.20 \text{ lb/scf}) \\ &= (0.0038 \text{ lb benzene vapor/min.}) (1440 \text{ min/day})\end{aligned}$$

$$\begin{aligned}
 &= 5.40 \text{ lb benzene vapor /day influent} \\
 \text{Benzene effluent rate} &= 10.80 \text{ lb benzene per day } (1.00 - 0.985) \\
 &= \underline{0.081 \text{ lb benzene per day}}
 \end{aligned}$$

### Actual Vapor Flow Rate at 500°F

- o Assume flow rate at standard temperature and pressure (32°F, 1 atm.) = 250 ft<sup>3</sup>/min.
- o From the ideal gas law:

$$V_2 \approx V_1 \frac{T_2}{T_1} \quad \text{when } P_1 = P_2$$

$$V_2 (500 \text{ °F}) = (250 \text{ ft}^3/\text{min}) \left( \frac{959 \text{ °R}}{492 \text{ °R}} \right)$$

$$\underline{V_2 = 487 \text{ ft}^3/\text{min} @ 500 \text{ °F}}$$

### Water Vapor Content of Effluent Stream

- o Assume 60% saturated air at 100°F influent
- o Assume water contributions from oxidation reaction are negligible.
- o At 100°F and 60% humidity, moisture content = 0.025 kg H<sub>2</sub>O/kg air
- o MW (H<sub>2</sub>O) = 18      MW (Air) ≈ 29

$$\begin{aligned}
 \text{moisture content} &= (0.025) \left( \frac{\text{kg H}_2\text{O}}{\text{kg Air}} \right) \left( \frac{29 \text{ kg Air}}{\text{kmol Air}} \right) \left( \frac{\text{kmol Air}}{18 \text{ kg H}_2\text{O}} \right) \\
 &= 0.0403 \frac{\text{kmol H}_2\text{O}}{\text{kmol Air}} \\
 &= 0.0387 \frac{\text{kmol H}_2\text{O}}{\text{Total kmol}}
 \end{aligned}$$



= 3.9% H<sub>2</sub>O by volume, if we assume the ideal gas law holds for this case.

### Calculation of Vapor Emissions Risk Factor

- o Maximum benzene concentration derived was based on the PTPLU modelling program which utilizes California Resources Air Board's recommended modelling specifications.

$$\begin{aligned} \text{Risk Factor} &= (\text{Maximum Benzene Concentration}) (10\%) (2.9 \text{ exp }^{-5}) \\ &= (0.0022) (.1) (2.9 \text{ exp }^{-5}) \\ &= 4.3 \times 10^{-6} \end{aligned}$$

- o  $4.3 \times 10^{-6}$  translates into a risk factor of 4.3 per million which is well below the specified limit of 10 per million if the facility is utilizing best available abatement technology.

**ATTACHMENT C**

**RISK SCREENING ANALYSIS INFORMATION  
AND PTPLU PROGRAM RUN RESULTS**

REQUEST FOR INFORMATION;  
RISK SCREENING ANALYSIS

NOTE: You must fill out one of these forms for each source in the permit application that requires a risk screen, unless all sources exhaust through a single stack. These may be discrete sources such as stacks or area sources such as surface area fugitive emissions.

Plant name Shell Service Station

Source description Soil Vapor Extraction

Source # S-1 Emission point P-01  
(if known) (if known)

SECTION A

1. Is the source a clearly defined emission point, i.e., a stack?  
 YES NO (If NO, go on to section B)
2. Does the stack stand alone or is it located on the roof of a building?  
 ALONE ON ROOF
3. What is the stack height? 10 meters or  feet  
(Note: stack height only, whether free-standing or on rooftop)
4. What is the combined stack height and building height (if applicable)?  
NA meters or feet
5. What is the stack diameter? 0.17 meters or  feet
6. What is the stack gas flowrate? 488  cfm or m<sup>3</sup>/sec
7. What is the stack gas exit temperature? 500 degrees  
 Fahrenheit or Centigrade
8. If the stack is located on a rooftop, what are the dimensions of the building?  
height = \_\_\_\_\_ meters or feet  
width = \_\_\_\_\_ meters or feet  
length = \_\_\_\_\_ meters or feet

9. Are there any buildings, walls or other structures located near this source?  YES  NO

If YES, what are their dimensions?

height = 10 meters or  feet

width = 30 meters or  feet

length = 70 meters or  feet

distance from source 5 meters or  feet

(GO ON TO SECTION C)

SECTION B

1. Is the source located within a building? YES  NO

(If NO, please provide a description of the source. For example, fugitive emissions that must be evaluated as an area source. If an area source, provide the dimensions of the area in question. Then go on to section C.)

(If YES, proceed to #2, below)

2. Does the source exhaust through the building ventilation system?  
YES  NO

a. If NO, can we assume that emissions from the source escape via the building's doors and windows? YES  NO

(If your answer here is also NO, please explain where the emissions are going)

3. Please provide the building dimensions:

height = \_\_\_\_\_ meters or feet

width = \_\_\_\_\_ meters or feet

Length = \_\_\_\_\_ meters or feet

4. Are there any buildings, walls or other structures located near this source?

YES NO

If YES, what are their dimensions?

height = \_\_\_\_\_ meters or feet

width = \_\_\_\_\_ meters or feet

length = \_\_\_\_\_ meters or feet

distance from source \_\_\_\_\_ meters or feet

(GO ON TO SECTION C)

---

### SECTION B

1. Describe the area where the source is located (select one):

a) zoned for commercial use

b) zoned for residential use

c) zoned for mixed commercial and residential use

2. Distance from source (stack or building) to property line =

\_\_\_\_\_ 55 \_\_\_\_\_ meters or feet

(continued on p. 4)

3. Distance from source to nearest receptor\*\* =

\_\_\_\_\_ 60 \_\_\_\_\_ meters or feet

**You must provide a plot plan or a map, drawn to scale, which clearly demonstrates the location of your site, the property lines and any surrounding residences and/or businesses. The plot plan or map should also show the location of the source(s) at the site and their relationship to the property line.**

**\*\* Receptors are defined as individual dwellings where persons are assumed to be in continuous residence.**

PTPLU (Version 2.0)

Analysis of concentration as a function of stability and wind speed  
(California Air Resources Board Modeling Section version)

test

Source Conditions

-----  
 emission rate = 0.081 lbs/day = 0.000 g/sec  
 physical stack height = 10.00 ft = 3.05 m  
 stack gas temperature = 500.00 deg. F = 533.15 deg. K  
 stack gas velocity = 21500.00 ft/min = 109.22 m/sec  
 stack diameter = 0.17 ft = 0.05 m  
 volume flow rate = 0.230 m<sup>3</sup>/sec  
 buoyancy flux = 0.326 m<sup>4</sup>/sec<sup>3</sup>

Meteorological Conditions

-----  
 ambient temperature = 65.00 deg. F = 291.48 deg. K  
 anemometer height = 10.00 m  
 mixing height = 2000.00 ft = 609.60 m  
 Wind profile exponents: A: 0.15, B: 0.15, C: 0.20, D: 0.25, E: 0.30, F: 0.30

Receptor data

-----  
 receptor elevation above ground level = 10.00 ft = 3.05 m

Options used

-----  
 stack downwash  
 buoyancy induced dispersion  
 urban dispersion coefficients (McElroy-Pooler)

Results - using extrapolated winds

-----

Stability	Wind Speed (m/sec)	Maximum Concentration (mg/m <sup>3</sup> )	Distance of Max. (km)	Effective Height (m)
A	0.42	1.04227E-04	0.113	43.6
A	0.67	1.50995E-04	0.074	28.4
A	0.84	1.78505E-04	0.060	23.3
A	1.26	2.37608E-04	0.042	16.6
A	1.67	2.86920E-04	0.032	13.2
A	2.09	3.30563E-04	0.026	11.2
A	2.51	3.72527E-04	0.021	9.8
B	0.42	1.04227E-04	0.113	43.6
B	0.67	1.50995E-04	0.074	28.4
B	0.84	1.78505E-04	0.060	23.3
B	1.26	2.37608E-04	0.042	16.6
B	1.67	2.86920E-04	0.032	13.2
B	2.09	3.30563E-04	0.026	11.2
B	2.51	3.72527E-04	0.021	9.8
B	3.35	4.64263E-04	0.014	8.1
B	4.18	5.69176E-04	0.011	7.1
C	1.58	3.24573E-04	0.042	13.8
C	1.97	3.75153E-04	0.033	11.7
C	2.37	4.22504E-04	0.027	10.2
C	3.15	5.21310E-04	0.019	8.4

C	7.89	1.25756E-03	0.007	5.2	
C	9.46	1.50554E-03	0.006	4.8	
C	11.83	1.86859E-03	0.005	4.5	
D	0.37	1.01805E-04	0.232	48.7	
D	0.59	1.51539E-04	0.148	31.6	
D	0.74	1.81200E-04	0.120	25.9	
D	1.11	2.45726E-04	0.083	18.3	
D	1.49	2.99964E-04	0.063	14.5	
D	1.86	3.47466E-04	0.051	12.2	
D	2.23	3.91272E-04	0.042	10.7	
D	2.97	4.79611E-04	0.029	8.8	
D	3.72	5.80152E-04	0.022	7.6	
D	5.20	8.02885E-04	0.015	6.3	
D	7.43	1.14294E-03	0.010	5.3	
D	8.92	1.37302E-03	0.009	5.0	
D	11.15	1.71870E-03	0.007	4.6	
D	14.86	2.28560E-03	0.005	4.2	<-- MAX
E	1.40	1.10990E-04	0.182	21.3	
E	1.75	1.01579E-04	0.169	20.0	
E	2.10	9.41992E-05	0.164	19.0	
E	2.80	8.25106E-05	0.153	17.5	
E	3.50	7.46969E-05	0.144	16.5	
F	1.40	1.55171E-04	0.151	18.2	
F	1.75	1.41583E-04	0.141	17.1	
F	2.10	1.31255E-04	0.133	16.3	
F	2.80	1.14769E-04	0.126	15.1	
F	3.50	1.03564E-04	0.119	14.2	



**ATTACHMENT D**  
**BAAQMD PERMIT APPLICATION FORMS**

BAAQMD PLANT NUMBER \_\_\_\_\_

APPLICATION NUMBER \_\_\_\_\_

APPLICATION FOR AUTHORITY TO CONSTRUCT AND PERMIT TO OPERATE INDUSTRIAL SOURCES

BUSINESS NAME Shell Oil Company

MAILING ADDRESS P.O. Box 5278 CITY/ZIP CODE Concord

PLANT ADDRESS 285 Hegenberger CITY/ZIP CODE Oakland, 94621

NAME OF CONTACT Mr. Dan Kirk TELEPHONE NUMBER 510-675-6168

EQUIPMENT DESCRIPTION Soil Vapor Extraction and Treatment System

NUMBER OF SOURCES	( 1 )	RELOCATION	( )
NEW CONSTRUCTION	( X )	DENOLITION OR SHUTDOWN	( )
MODIFICATION	( )	TRANSFER OF OWNERSHIP	( )
REPLACEMENT	( )	ABATEMENT EQUIPMENT ONLY	( )

HAS AN ENVIRONMENTAL IMPACT REPORT (EIR) BEEN PREPARED FOR THIS PROJECT? YES \_\_\_\_\_ NO X

IF YES, BY WHOM? \_\_\_\_\_

IS THIS APPLICATION A RESULT OF A VIOLATION NOTICE? YES \_\_\_\_\_ NO X

IF YES, GIVE THE VIOLATION NOTICE NUMBER \_\_\_\_\_

TOTAL EMISSIONS FOR THIS APPLICATION 0.84 lb/hr

EMISSIONS IN LB/HR				
PARTICULATE	NMHC	SOx	NOx	CO
NA	0.84	NA	NA	NA

TYPICAL USAGE RATE: HOURS/DAY 24; DAYS/WEEK 7; WEEKS/YEAR 52

ARE OFFSETS OR TRADEOFFS INVOLVED IN THIS APPLICATION? YES \_\_\_\_\_ NO X

IF YES, GIVE DOCUMENTS AND PAGE NUMBERS ON WHICH THIS INFORMATION IS PROVIDED \_\_\_\_\_

HAVE YOU PROVIDED AN AIR QUALITY ANALYSIS? YES \_\_\_\_\_ NO X

IF YES, GIVE DOCUMENTS AND PAGE NUMBERS ON WHICH THIS INFORMATION IS PROVIDED \_\_\_\_\_

THE FOLLOWING ITEMS SHOULD ACCOMPANY THIS APPLICATION: (a) location of this facility; (b) process flow diagram (if applicable) and; (c) a description or manufacturer's catalogue of equipment and air pollution abatement equipment. (See AB884 - Lists And Criteria for further details.)

IMPORTANT: All information that you submit will be considered as public information unless you indicate that it is considered TRADE SECRET and give the reasons.

ACKNOWLEDGEMENT

SIGNATURE D. T. Kirk for Shell Oil Company TITLE Environmental Engineer

NAME (PRINTED) Mr. Dan Kirk DATE 11/10/92

NOTE: Permits for your project may also be required from other agencies. For further information, you should contact the local city or county office in which the proposed project will be located. Also, the Office of Permit Assistance within the Office of Planning and Research in Sacramento is available to provide information on permitting. The address is as follows:

OFFICE OF PLANNING AND RESEARCH  
1400 Tenth Street  
Sacramento, CA 95814

BAY AREA

AIR QUALITY MANAGEMENT DISTRICT  
PERMIT SERVICES DIVISION  
939 Ellis Street, San Francisco  
California 94109  
(415) 771-8000

PLANT DATA P-201

Plant Identification No.

Shell Oil Company  
Business Name

NA  
Other Business Name(s) (if any)

NA  
Plant Telephone Number

Shell Oil Company  
Name of Parent Company (if any)

285 Hegenberger Road at Leet Drive  
Plant Address

P.O. Box 5278  
Mailing Address

Oakland, CA 94621  
City State Zip Code

Concord, CA 94520  
City State Zip Code

PLANT AREA (Acres) 0.79

NUMBER OF EMPLOYEES NA

PRINCIPAL PRODUCT NA

OWNERSHIP:

- Private
- Utility
- Local Government
- State Government
- Federal Government

Please submit a name and address to whom all correspondence can be sent.

Justin Hawkins /Project Engineer  
Contact Name Title

Pacific Environmental Group  
2025 Gateway Place, #440  
Street Address

San Jose, CA 95110  
City State Zip Code

408-441-7500  
Telephone Number

Plant Identification Numbers are assigned by the BAAQMD. Leave blank if number is not known.

Justin Hawkins, Project Engineer  
Name & Title of person preparing this form

*Justin Hawkins*  
Signature

BAY AREA

AIR QUALITY MANAGEMENT DISTRICT

939 Ellis Street, San Francisco, CA 94109 (415) 771-6000

DATA FORM G  
General Air Pollution Source



If in addition to the general process described hereon this source burns fuel, then complete Form C also. Use specific forms if applicable: Form T (organic tankage, loading), Form S (surface coating, solvent use).

Business Name: Shell Oil Company Plant No: \_\_\_\_\_

SIC Number: \_\_\_\_\_ Date of Initial Operation: 02-01-93 (If unknown, leave blank)

Name or Description: Soil Vapor Extraction Unit Source No.: S 01

Make, Model, and Rated Capacity of Equipment: Vacuum Unit

Process Code\* (Column A): 7156 Materials Code\* (Column B): 572 Usage Unit\* (Column C): ft<sup>3</sup>

Total throughput, last 12 months: 0 Usage Units\* Max operating rate: 250 SCFM Usage Units\*/hr

Typical % of total throughput: Dec-Feb 25 % Mar-May 25 % Jun-Aug 25 % Sep-Nov 25 %

Typical operating times: 24 hrs/day 7 days/week 52 weeks/year

For batch or cyclic processes: NA min/cycle NA min. between cycles

Exhaust gases from source: Wet gas flow rate 250 cfm at 70 °F

(at max. operation) Approximate water vapor content 3.9 vol %

EMISSION FACTORS (at maximum operating rate)

If this form is being submitted as part of an application for an AUTHORITY TO CONSTRUCT, completion of the following table is mandatory. If not, and the Source is already in operation, completion of table is requested but not required.

If this source also burns fuel, do not include those combustion products in the emission factors below; they are accounted for on Form C. If source test or other data are available for composite emissions only, estimate from those data the emissions attributable to just the general process and show below.

[ ] Check box if factors apply to emissions after Abatement Device(s).

	EMISSION FACTORS lbs/Usage Unit*	Basis Code (see reverse)
Particulate . . . . .	0	4
Organics . . . . .	8.4E-3	3,4
Nitrogen Oxides (as NO <sub>2</sub> ) . .	0	4
Sulfur Dioxide . . . . .	0	4
Carbon Monoxide . . . . .	0	4
Other: <u>41</u>	3.3E-5	3,4
Other: _____		

With regard to air pollutant flow from this source, what source(s), abatement device(s) and/or emission points(s) are immediately downstream? S S S

(A01 or (A02 and A03) or A04) P 01 P P P

\*From Tables G-1 through G-7 (See listing on reverse side)

Person Completing this Form: Justin Hawkins, Project Engineer Date: 10-22-92

Pacific Environmental Group, Inc.

**CODE TABLES\* for  
GENERAL AIR POLLUTION SOURCES**

Table	G-1	Food & Agricultural Process
	G-2	Metallurgical (Primary Metals)
	G-3	Metallurgical (Secondary Metals)
	G-4	Mineral
	G-5	Petroleum Refining
	G-6	Incineration
	G-7	Chemical/Other

**Basis Codes**

CODES	METHOD
0	Not applicable for this pollutant
1	Source Testing or other measurement by plant
2	Source Testing or other measurement by BAAQMD
3	Specifications from vendor
4	Material balance by plant using engineering expertise and knowledge of process
5	Material balance by BAAQMD using engineering expertise and knowledge of process
6	Taken from AP-42 ("Compilation of Air Pollutant Emission Factors", E.P.A.)
7	Taken from literature, other than AP-42
8	Guess

BAY AREA  
 AIR QUALITY MANAGEMENT DISTRICT  
 939 Ellis Street, San Francisco, CA 94109 (415) 771-6000

DATA FORM A  
 ABATEMENT DEVICE

Abatement Device: Equipment/process whose primary purpose is to reduce the quantity of pollutant(s) emitted to the atmosphere.

Business Name: Shell Oil Company

Plant No.: \_\_\_\_\_  
 (If unknown, leave blank)

Name or Description: Internal Combustion Engine

Abatement Device No.: A 01

Make, Model and Rated Capacity: VR Systems, Model 4 500 SCFM

Abatement Device Code (Table on reverse side): 65 Date of Initial Operation: 02-01-93

With regard to air pollutant flow into this abatement device, what source(s) and/or abatement device(s) are immediately upstream?

S      S      S      A      A      S 01      S      S

Typical Gas Stream Temperature at Inlet: 70 °F

If this form is being submitted as part of an application for an AUTHORITY TO CONSTRUCT, completion of the following table is mandatory. If not, and the Abatement Device is already in operation, completion of table is requested but not required.

POLLUTANT	WEIGHT PERCENT REDUCTION (at typical operation)	BASIS CODE (Codes on reverse side)
Particulate	NA %	4
Organics	98.5 %	3,4
Nitrogen Oxides (as NO <sub>2</sub> )	NA %	4
Sulfur Dioxide	NA %	4
Carbon Monoxide	NA %	4
Other: <u>41</u>	98.5 %	3,4
Other: _____	%	

Check box if this Abatement Device burns fuel; complete lines 1, 2 and 15-36 on Form C (using the Abatement Device No. above for the Source No.) and attach to this form.

With regard to air pollutant flow from this abatement device, what source(s), abatement device(s) and/or emission point(s) are immediately downstream?

S      A      A      P 01      P      P      P      P

## Abatement Device Codes

CODE	DEVICE
	ADSORBER (See VAPOR RECOVERY)
	AFTERBURNER
1	CO Boiler
2	Catalytic
3	Direct Flame
4	Flare
5	Furnace-Firebox
6	Other
	BAGHOUSE (See DRY FILTER)
	CYCLONE (See DRY INERTIAL COLLECTOR and SCRUBBER)
	DRY FILTER
7	Absolute
8	Baghouse, Pulse Jet
9	Baghouse, Reverse Air
10	Baghouse, Reverse Jet
11	Baghouse, Shaking
12	Baghouse, Simple
13	Baghouse, Other
14	Envelope
15	Moving Belt
16	Other
	DRY INERTIAL COLLECTOR
17	Cyclone, Dynamic
18	Cyclone, Multiple, (12 inches diam. or more)
19	Cyclone, Multiple, (less than 12 inches diam.)
20	Cyclone, Simple
21	Settling Chamber, Baffled/Louvered
22	Settling Chamber, Simple
23	Other
	ELECTROSTATIC PRECIPITATOR
24	Single Stage
25	Single Stage, Wet
26	Two Stage
27	Two Stage, Wet
28	Other
	INCINERATOR (See AFTERBURNER)
	KNOCK-OUT POT (See LIQUID SEPARATOR)
	LIQUID SEPARATOR
29	Knock-Out Pot
30	Mist Eliminator, Horizontal Pad, Dry
31	Mist Eliminator, Panel, Dry
32	Mist Eliminator, Spray/Irrigated
33	Mist Eliminator, Vertical Tube, Dry
34	Mist Eliminator, Other
35	Other
	MIST ELIMINATOR (See LIQUID SEPARATOR)
	SCRUBBER
36	Baffle and Secondary Flow
37	Centrifugal
38	Cyclone, Irrigated
39	Fibrous Packed
40	Impingement Plate
41	Impingement and Entrainment
42	Mechanically Aided
43	Moving Bed
44	Packed Bed
45	Preformed Spray
46	Venturi
47	Other
	SETTLING CHAMBER (See DRY INERTIAL COLLECTOR)
	SULFUR DIOXIDE CONTROL
48	Absorption and Regeneration, for Sulfur Plant
49	Claus Solution Reaction, for Sulfur Plant
50	Dual Absorption, for H <sub>2</sub> SO <sub>4</sub> Plant
51	Flue Gas Desulfurization, for Fossil Fuel Combustion
52	Reduction and Solution Regeneration, for Sulfur Plant
53	Reduction and Stretford Process, for Sulfur Plant
54	Sodium Sulfito-Bisulfite Scrubber, for H <sub>2</sub> SO <sub>4</sub> Plant
55	Other
	VAPOR RECOVERY
56	Adsorption, Activated Carbon/Charcoal
57	Adsorption, Silica
58	Adsorption, Other
59	Balance
60	Compression/Condensation/Absorption
61	Compression/Refrigeration
62	Condenser, Water-Cooled
63	Condenser, Other
64	Other
	MISCELLANEOUS
65	Not classified above

## Basis Codes

CODES	METHOD
0	Not applicable for this pollutant
1	Source Testing or other measurement <u>by plant</u>
2	Source Testing or other measurement <u>by BAAQMG</u>
3	Specifications from vendor.
4	Material balance <u>by plant</u> using engineering expertise and knowledge of process
5	Material balance <u>by BAAQMG</u> using engineering expertise and knowledge of process
6	Taken from AP-42 ("Compilation of Air Pollutant Emission Factors", E.P.A.)
7	Taken from literature, other than AP-42
8	Guess



**BAY AREA  
AIR QUALITY MANAGEMENT DISTRICT**

939 Ellis Street, San Francisco, CA  
(415) 771-6000 94109

**DATA FORM C  
FUEL COMBUSTION SOURCE**

District Use Only	
New	[ ]
Modified	[ ]
Retro	[ ]

Form C is for all operations which burn fuel. If the operation also involves evaporation of any organic solvent, complete Form S and attach to this form. If the operation involves a process which generates any other air pollutants, complete Form G and attach to this form.

Check box if this source has a secondary function as an abatement device for some other source(s); complete Lines 1, 2, & 7-13 on Form A (using the source number below for the Abatement Device No.) and attach to this form.

1. Company Name Shell Oil Company Plant No. \_\_\_\_\_ Source No. S A1  
(If Unknown, Leave Blank)
2. Equipment Name and Number, or Description Internal Combustion Engine
3. Make, Model VR Systems, Model 4 Maximum Firing Rate 8.8E 5 BTU/Hr
4. Date of Modification or Initial Operation 02-01-93
5. Primary Use (Check One):  
 Electrical Generation     Space Heat     Waste Disposal     Testing  
 Abatement Device     Cogeneration     Resource Recovery     Other  
 Process Heat; Material Heated
6. SIC Number \_\_\_\_\_  
(If Unknown, Leave Blank)

7. Equipment Type (Check One):

Internal Combustion

- Diesel Engine  
 Otto Cycle Engine  
 Gas Turbine  
 Other

Displacement 920 cubic inches  
NA hp

Incinerator

- Salvage Operation  
 Liquid Waste  
 Pathological Waste  
 Other

Temperature \_\_\_\_\_ °F  
 Residence Time \_\_\_\_\_ Sec

Others

- Boiler  
 Afterburner  
 Flare  
 Open Burning  
 Other

Dryer  
 Oven  
 Furnace  
 Kiln  
 } Material dried, baked, or heated

8.  Yes  No Overfire Air? If Yes, what percent (%) \_\_\_\_\_
9.  Yes  No Flue Gas Recirculation? If Yes, what percent (%) \_\_\_\_\_
10.  Yes  No Air Preheat? Temperature \_\_\_\_\_ °F
11.  Yes  No Low NOx Burners? Make, Model \_\_\_\_\_
12. Maximum Flame Temperature 3200 °F

13. Combustion Products: Wet Gas Flow Rate 488 acfm at 500 °F  
 Typical Oxygen Content \_\_\_\_\_ dry volume % or \_\_\_\_\_ wet volume %  
 or 10 % excess air
14. Typical Use: Hours/Day 24 Days/Week 7 Weeks/Year 52
15. Typical % of Annual Total: Dec-Feb 25 % Mar-May 25 % Jun-Aug 25 % Sep-Nov 25 %

16. With regard to air pollutant flow, what source(s) or abatement device(s) are immediately upstream?  
S 01 S S S S S S A A A
17. With regard to air pollutant flow, what source(s), abatement device(s), and/or emission points are immediately downstream?  
 S S A A p01 P

FUELS

INSTRUCTIONS: Complete one line in Section A for each fuel. Section B is OPTIONAL. Please use the units at the bottom of each table. N/A means "Not Applicable".

SECTION A: Fuel Data

Fuel Name	Fuel Code **	Total Annual Usage ***	Maximum Possible Fuel Use Rate	Typical Heat Content	Sulfur Content	Nitrogen Content (OPTIONAL)	Ash Content (OPTIONAL)
1.							
2.	LPG	160	2916	.031	2.6E6	NA	NA
3.			MSCF	MSCF/HR	BTU/MSCF		
4.							
5.							

Use the appropriate units for each fuel

Natural Gas	Therms*	BTU/hr	N/A	N/A	N/A	N/A
Other Gas	MSCF*	MSCF/hr	BTU/MSCF	ppm	N/A	N/A
Liquid	MGAL*	MGAL/hr	BTU/MGAL	wt %	wt %	wt %
Solid	TONS	Ton/hr	BTU/Ton	wt %	wt %	wt %

SECTION B: Emission Factors (OPTIONAL)

Fuel Name	Particulates		NOx		CO		Other _____		Other _____	
	Emission Factor	**Basis	Emission Factor	**Basis	Emission Factor	**Basis	Emission Factor	**Basis	Emission Factor	**Basis
1.										
2.										
3.										
4.										
5.										

Use the appropriate units for each fuel

Natural Gas	lb/Therm
Other Gas	lb/MSCF
Liquid	lb/MGAL
Solid	lb/Ton

NOTES:

- \* MSCF = thousand standard cubic feet
- \* MGAL = thousand gallons
- \* Therm = 100,000 BTU
- \*\* See tables below for Fuel and Basis Codes
- \*\*\* Total Annual Usage is: Projected usage over next 12 months if equipment is new or modified.
- : Actual usage for last 12 months if equipment is existing and unchanged.

FUEL CODES

CODE	FUEL	CODE	FUEL
25	Anthracite Coal	189	Natural Gas
33	Bagasse	234	Process Gas - Blast Furnace
35	Bark	235	Process Gas - CO
43	Bituminous Coal	236	Process Gas - Coke Oven Gas
47	Brown Coal	238	Process Gas - RMG
242	Bunker C Fuel Oil	237	Process Gas - Other
80	Coke	242	Residual Oil
89	Crude Oil	495	RDF
98	Diesel Oil	493	Sludge Gas
493	Digester Gas	256	Solid Propellant
100	Distillate Oil	257	Solid Waste
128	Gasoline	304	Wood - Hogged
158	Jet Fuel	305	Wood - Other
160	LPG	198	Other - Gaseous Fuels
165	Lignite	200	Other - Liquid Fuels
167	Liquid Waste	203	Other - Solid Fuels
494	Municipal Solid Waste		

BASIS CODES

CODE	METHOD
0	Not applicable for this pollutant
1	Source testing or other measurement by plant (attach copy)
2	Source testing or other measurement by BAAQMD (give date)
3	Specifications from vendor (attach copy)
4	Material balance by plant using engineering expertise and knowledge of process
5	Material balance by BAAQMD
6	Taken from AP-42 (Compilation of Air Pollutant Emission Factors, EPA)
7	Taken from literature, other than AP-42 (attach copy)
8	Guess

BAY AREA  
 AIR QUALITY MANAGEMENT DISTRICT  
 939 Ellis Street, San Francisco, CA 94109 (415) 771-6000

DATA FORM A  
 ABATEMENT DEVICE

Abatement Device: Equipment/process whose primary purpose is to reduce the quantity of pollutant(s) emitted to the atmosphere.

Business Name: Shell Oil Company

Plant No.: \_\_\_\_\_  
 (If unknown, leave blank)

Name or Description: Vapor Phase Carbon Unit

Abatement Device No.: A 02

Make, Model and Rated Capacity: Westates, VSC 1200, 500 SCFM, 1000# Carbon

Abatement Device Code (Table on reverse side): 56

Date of Initial Operation: 02-01-93

With regard to air pollutant flow into this abatement device, what source(s) and/or abatement device(s) are immediately upstream?

S      S      S      A      A      S 01      S      S

Typical Gas Stream Temperature at Inlet: 120 °F

If this form is being submitted as part of an application for an AUTHORITY TO CONSTRUCT, completion of the following table is mandatory. If not, and the Abatement Device is already in operation, completion of table is requested but not required.

POLLUTANT	WEIGHT PERCENT REDUCTION (at typical operation)	BASIS CODE (Codes on reverse side)
Particulate	NA %	4
Organics	90 %	3,4
Nitrogen Oxides (as NO <sub>2</sub> )	NA %	4
Sulfur Dioxide	NA %	4
Carbon Monoxide	NA %	4
Other: <u>41</u>	90 %	3,4
Other: _____	%	

Check box if this Abatement Device burns fuel; complete lines 1, 2 and 15-36 on Form C (using the Abatement Device No. above for the Source No.) and attach to this form.

With regard to air pollutant flow from this abatement device, what source(s), abatement device(s) and/or emission point(s) are immediately downstream?

S      A03      A      P      P      P      P      P

## Abatement Device Codes

CODE	DEVICE
	ADSORBER (See VAPOR RECOVERY)
	AFTERBURNER
1	CO Boiler
2	Catalytic
3	Direct Flame
4	Flare
5	Furnace-Firebox
6	Other
	BAGHOUSE (See DRY FILTER)
	CYCLONE (See DRY INERTIAL COLLECTOR and SCRUBBER)
	DRY FILTER
7	Absolute
8	Baghouse, Pulse Jet
9	Baghouse, Reverse Air
10	Baghouse, Reverse Jet
11	Baghouse, Shaking
12	Baghouse, Simple
13	Baghouse, Other
14	Envelope
15	Moving Belt
16	Other
	DRY INERTIAL COLLECTOR
17	Cyclone, Dynamic
18	Cyclone, Multiple, (12 inches diam. or more)
19	Cyclone, Multiple, (less than 12 inches diam.)
20	Cyclone, Simple
21	Settling Chamber, Baffled/Louvered
22	Settling Chamber, Simple
23	Other
	ELECTROSTATIC PRECIPITATOR
24	Single Stage
25	Single Stage, Wet
26	Two Stage
27	Two Stage, Wet
28	Other
	INCINERATOR (See AFTERBURNER)
	KNOCK-OUT POT (See LIQUID SEPARATOR)
	LIQUID SEPARATOR
29	Knock-Out Pot
30	Mist Eliminator, Horizontal Pad, Dry
31	Mist Eliminator, Panel, Dry
32	Mist Eliminator, Spray/Irrigated
33	Mist Eliminator, Vertical Tube, Dry
34	Mist Eliminator, Other
35	Other
	MIST ELIMINATOR (See LIQUID SEPARATOR)
	SCRUBBER
36	Baffle and Secondary Flow
37	Centrifugal
38	Cyclone, Irrigated
39	Fibrous Packed
40	Impingement Plate
41	Impingement and Entrainment
42	Mechanically Aided
43	Moving Bed
44	Packed Bed
45	Preformed Spray
46	Venturi
47	Other
	SETTLING CHAMBER (See DRY INERTIAL COLLECTOR)
	SULFUR DIOXIDE CONTROL
48	Absorption and Regeneration, for Sulfur Plant
49	Claus Solution Reaction, for Sulfur Plant
50	Dual Absorption, for H <sub>2</sub> SO <sub>4</sub> Plant
51	Flue Gas Desulfurization, for Fossil Fuel Combustion
52	Reduction and Solution Regeneration, for Sulfur Plant
53	Reduction and Stretford Process, for Sulfur Plant
54	Sodium Sulfite-Bisulfite Scrubber, for H <sub>2</sub> SO <sub>4</sub> Plant
55	Other
	VAPOR RECOVERY
56	Adsorption, Activated Carbon/Charcoal
57	Adsorption, Silica
58	Adsorption, Other
59	Balance
60	Compression/Condensation/Absorption
61	Compression/Refrigeration
62	Condenser, Water-Cooled
63	Condenser, Other
64	Other
	MISCELLANEOUS
65	Not classified above

## Basis Codes

CODES	METHOD
0	Not applicable for this pollutant
1	Source Testing or other measurement <u>by plant</u>
2	Source Testing or other measurement <u>by BAAQMD</u>
3	Specifications from vendor.
4	Material balance <u>by plant</u> using engineering expertise and knowledge of process
5	Material balance <u>by BAAQMD</u> using engineering expertise and knowledge of process
6	Taken from AP-42 ("Compilation of Air Pollutant Emission Factors", E.P.A.)
7	Taken from literature, other than AP-42
8	Guess

BAY AREA  
 JR QUALITY MANAGEMENT DISTRICT  
 939 Ellis Street, San Francisco, CA 94109 (415) 771-6000

DATA FORM A  
 ABATEMENT DEVICE

Abatement Device: Equipment/process whose primary purpose is to reduce the quantity of pollutant(s) emitted to the atmosphere.

Business Name: Shell Oil Company Plant No.: \_\_\_\_\_  
(if unknown, leave blank)

Name or Description: Vapor Phase Carbon Unit Abatement Device No.: A03

Make, Model and Rated Capacity: Westates, VSC 1200, 500 SCFM, 1000# Carbon

Abatement Device Code (Table on reverse side): 56 Date of Initial Operation: 02-01-93

With regard to air pollutant flow into this abatement device, what source(s) and/or abatement device(s) are immediately upstream?

S      S      S      A 02      A      A      A      A

Typical Gas Stream Temperature at Inlet: 120 °F

If this form is being submitted as part of an application for an AUTHORITY TO CONSTRUCT, completion of the following table is mandatory. If not, and the Abatement Device is already in operation, completion of table is requested but not required.

POLLUTANT	WEIGHT PERCENT REDUCTION (at typical operation)	BASIS CODE (Codes on reverse side)
Particulate	NA %	4
Organics	90 %	3,4
Nitrogen Oxides (as NO <sub>2</sub> )	NA %	4
Sulfur Dioxide	NA %	4
Carbon Monoxide	NA %	4
Other: <u>41</u>	90 %	3,4
Other: _____	%	

Check box if this Abatement Device burns fuel; complete lines 1, 2 and 15-36 on Form C (using the Abatement Device No. above for the Source No.) and attach to this form.

With regard to air pollutant flow from this abatement device, what source(s), abatement device(s) and/or emission point(s) are immediately downstream?

S      A      A      P 01      P      P      P      P

## Abatement Device Codes

CODE	DEVICE
	SCRUBBER (See VAPOR RECOVERY)
	AFTERBURNER
1	CO Boiler
2	Catalytic
3	Direct Flame
4	Flare
5	Furnace-Firebox
6	Other
	BAGHOUSE (See DRY FILTER)
	CYCLONE (See DRY INERTIAL COLLECTOR and SCRUBBER)
	DRY FILTER
7	Absolute
8	Baghouse, Pulse Jet
9	Baghouse, Reverse Air
10	Baghouse, Reverse Jet
11	Baghouse, Shaking
12	Baghouse, Simple
13	Baghouse, Other
14	Envelope
15	Moving Belt
16	Other
	DRY INERTIAL COLLECTOR
17	Cyclone, Dynamic
18	Cyclone, Multiple, (12 inches diam. or more)
19	Cyclone, Multiple, (less than 12 inches diam.)
20	Cyclone, Simple
21	Settling Chamber, Baffled/Louvered
22	Settling Chamber, Simple
23	Other
	ELECTROSTATIC PRECIPITATOR
24	Single Stage
25	Single Stage, Wet
26	Two Stage
27	Two Stage, Wet
28	Other
	INCINERATOR (See AFTERBURNER)
	KNOCK-OUT POT (See LIQUID SEPARATOR)
	LIQUID SEPARATOR
29	Knock-Out Pot
30	Mist Eliminator, Horizontal Pad, Dry
31	Mist Eliminator, Panel, Dry
32	Mist Eliminator, Spray/Irrigated
33	Mist Eliminator, Vertical Tube, Dry
34	Mist Eliminator, Other
35	Other
	MIST ELIMINATOR (See LIQUID SEPARATOR)
	SCRUBBER
36	Baffle and Secondary Flow
37	Centrifugal
38	Cyclone, Irrigated
39	Fibrous Packed
40	Impingement Plate
41	Impingement and Entrainment
42	Mechanically Aided
43	Moving Bed
44	Packed Bed
45	Preformed Spray
46	Venturi
47	Other
	SETTLING CHAMBER (See DRY INERTIAL COLLECTOR)
	SULFUR DIOXIDE CONTROL
48	Absorption and Regeneration, for Sulfur Plant
49	Claus Solution Reaction, for Sulfur Plant
50	Dual Absorption, for H <sub>2</sub> SO <sub>4</sub> Plant
51	Flue Gas Desulfurization, for Fossil Fuel Combustion
52	Reduction and Solution Regeneration, for Sulfur Plant
53	Reduction and Stretford Process, for Sulfur Plant
54	Sodium Sulfite-Bisulfite Scrubber, for H <sub>2</sub> SO <sub>4</sub> Plant
55	Other
	VAPOR RECOVERY
56	Adsorption, Activated Carbon/Charcoal
57	Adsorption, Silica
58	Adsorption, Other
59	Balance
60	Compression/Condensation/Absorption
61	Compression/Refrigeration
62	Condenser, Water-Cooled
63	Condenser, Other
64	Other
	MISCELLANEOUS
65	Not classified above

## Basis Codes

CODES	METHOD
0	Not applicable for this pollutant
1	Source Testing or other measurement <u>by plant</u>
2	Source Testing or other measurement <u>by BAAQMD</u>
3	Specifications from vendor.
4	Material balance <u>by plant</u> using engineering expertise and knowledge of process
5	Material balance <u>by BAAQMD</u> using engineering expertise and knowledge of process
6	Taken from AP-42 ("Compilation of Air Pollutant Emission Factors", E.P.A.)
7	Taken from literature, other than AP-42
8	Guess

BAY AREA  
 AIR QUALITY MANAGEMENT DISTRICT  
 939 Ellis Street, San Francisco, CA 94109 (415) 771-6000

DATA FORM A  
 ABATEMENT DEVICE

Abatement Device: Equipment/process whose primary purpose is to reduce the quantity of pollutant(s) emitted to the atmosphere.

Business Name: Shell Oil Company

Plant No.: \_\_\_\_\_  
(If unknown, leave blank)

Name or Description: Catalytic Oxidation Unit

Abatement Device No.: A 04

Make, Model and Rated Capacity: Therm Tech, Vac 25, 250 SCFM

Abatement Device Code (Table on reverse side): 2 Date of Initial Operation: 02-01-93

With regard to air pollutant flow into this abatement device, what source(s) and/or abatement device(s) are immediately upstream?

S    S    S    A    A    S 01    S    S  
S    S    S    A    A    A    A    A

Typical Gas Stream Temperature at Inlet: 120 °F

If this form is being submitted as part of an application for an AUTHORITY TO CONSTRUCT, completion of the following table is mandatory. If not, and the Abatement Device is already in operation, completion of table is requested but not required.

POLLUTANT	WEIGHT PERCENT REDUCTION (at typical operation)	BASIS CODE (Codes on reverse side)
Particulate	NA %	4
Organics	98.5 %	3,4
Nitrogen Oxides (as NO <sub>2</sub> )	NA %	4
Sulfur Dioxide	NA %	4
Carbon Monoxide	NA %	4
Other: <u>41</u>	98.5 %	3,4
Other: _____	%	

Check box if this Abatement Device burns fuel; complete lines 1, 2 and 15-36 on Form C (using the Abatement Device No. above for the Source No.) and attach to this form.

With regard to air pollutant flow from this abatement device, what source(s), abatement device(s) and/or emission point(s) are immediately downstream?

S    A    A    P 01    P    P    P    P

## Abatement Device Codes

CODE	DEVICE
	ABSORBER (See VAPOR RECOVERY)
	AFTERBURNER
1	CO Boiler
2	Catalytic
3	Direct Flame
4	Flare
5	Furnace-Firebox
6	Other
	BAGHOUSE (See DRY FILTER)
	CYCLONE (See DRY INERTIAL COLLECTOR and SCRUBBER)
	DRY FILTER
7	Absolute
8	Baghouse, Pulse Jet
9	Baghouse, Reverse Air
10	Baghouse, Reverse Jet
11	Baghouse, Shaking
12	Baghouse, Simple
13	Baghouse, Other
14	Envelope
15	Moving Belt
16	Other
	DRY INERTIAL COLLECTOR
17	Cyclone, Dynamic
18	Cyclone, Multiple, (12 inches diam. or more)
19	Cyclone, Multiple, (less than 12 inches diam.)
20	Cyclone, Simple
21	Settling Chamber, Baffled/Louvered
22	Settling Chamber, Simple
23	Other
	ELECTROSTATIC PRECIPITATOR
24	Single Stage
25	Single Stage, Wet
26	Two Stage
27	Two Stage, Wet
28	Other
	INCINERATOR (See AFTERBURNER)
	KNOCK-OUT POT (See LIQUID SEPARATOR)
	LIQUID SEPARATOR
29	Knock-Out Pot
30	Mist Eliminator, Horizontal Pad, Dry
31	Mist Eliminator, Panel, Dry
32	Mist Eliminator, Spray/Irrigated
33	Mist Eliminator, Vertical Tube, Dry
34	Mist Eliminator, Other
35	Other
	MIST ELIMINATOR (See LIQUID SEPARATOR)
	SCRUBBER
36	Baffle and Secondary Flow
37	Centrifugal
38	Cyclone, Irrigated
39	Fibrous Packed
40	Impingement Plate
41	Impingement and Entrainment
42	Mechanically Aided
43	Moving Bed
44	Packed Bed
45	Preformed Spray
46	Venturi
47	Other
	SETTLING CHAMBER (See DRY INERTIAL COLLECTOR)
	SULFUR DIOXIDE CONTROL
48	Absorption and Regeneration, for Sulfur Plant
49	Claus Solution Reaction, for Sulfur Plant
50	Dual Absorption, for H <sub>2</sub> SO <sub>4</sub> Plant
51	Flue Gas Desulfurization, for Fossil Fuel Combustion
52	Reduction and Solution Regeneration, for Sulfur Plant
53	Reduction and Stretford Process, for Sulfur Plant
54	Sodium Sulfite-Bisulfite Scrubber, for H <sub>2</sub> SO <sub>4</sub> Plant
55	Other
	VAPOR RECOVERY
56	Adsorption, Activated Carbon/Charcoal
57	Adsorption, Silica
58	Adsorption, Other
59	Balance
60	Compression/Condensation/Absorption
61	Compression/Refrigeration
62	Condenser, Water-Cooled
63	Condenser, Other
64	Other
	MISCELLANEOUS
65	Not classified above

## Basis Codes

CODES	METHOD
0	Not applicable for this pollutant
1	Source Testing or other measurement <u>by plant</u>
2	Source Testing or other measurement <u>by BAAQMD</u>
3	Specifications from vendor.
4	Material balance <u>by plant</u> using engineering expertise and knowledge of process
5	Material balance <u>by BAAQMD</u> using engineering expertise and knowledge of process
6	Taken from AP-42 ("Compilation of Air Pollutant Emission Factors", E.P.A.)
7	Taken from literature, other than AP-42
8	Guess



BAY AREA

AIR QUALITY MANAGEMENT DISTRICT

939 Ellis Street, San Francisco, CA (415) 771-6000 94109

DATA FORM C FUEL COMBUSTION SOURCE

District Use Only

New [ ] Modified [ ] Retro [ ]

Form C is for all operations which burn fuel. If the operation also involves evaporation of any organic solvent, complete Form S and attach to this form. If the operation involves a process which generates any other air pollutants, complete Form G and attach to this form.

[X] Check box if this source has a secondary function as an abatement device for some other source(s); complete Lines 1, 2, & 7-13 on Form A (using the source number below for the Abatement Device No.) and attach to this form.

1. Company Name Shell Oil Company Plant No. (If Unknown, Leave Blank) Source No. SA-04

2. Equipment Name and Number, or Description Catalytic Oxidation Process Heater

3. Make, Model Therm Tech, VAC 25 Maximum Firing Rate 356,000 BTU/Hr

4. Date of Modification or Initial Operation 02-01-93

5. Primary Use (Check One): [ ] Electrical Generation [ ] Space Heat [ ] Waste Disposal [ ] Testing [ ] Abatement Device [ ] Cogeneration [ ] Resource Recovery [ ] Other [X] Process Heat; Material Heated Extraction Soil Vapor

6. SIC Number (If Unknown, Leave Blank)

7. Equipment Type (Check One):

Internal Combustion [ ] Diesel Engine [ ] Otto Cycle Engine [ ] Gas Turbine [ ] Other Displacement cubic inches hp

Incinerator [ ] Salvage Operation [ ] Liquid Waste [ ] Pathological Waste [ ] Other Temperature °F Residence Time Sec

Others [ ] Boiler [ ] Afterburner [ ] Flare [ ] Open Burning [X] Other Direct-Fire Preheater [ ] Dryer [ ] Oven [ ] Furnace [ ] Kiln Material dried, baked, or heated

8. [ ] Yes [X] No Overfire Air? If Yes, what percent (%)

9. [ ] Yes [X] No Flue Gas Recirculation? If Yes, what percent (%)

10. [X] Yes [ ] No Air Preheat? Temperature 100 °F

11. [ ] Yes [X] No Low NOx Burners? Make, Model

12. Maximum Flame Temperature 3,200 °F

13. Combustion Products: Wet Gas Flow Rate 488 acfm at 500 °F Typical Oxygen Content dry volume % or wet volume % or 10 % excess air

14. Typical Use: Hours/Day 24 Days/Week 7 Weeks/Year 52

15. Typical % of Annual Total: Dec-Feb 25 % Mar-May 25 % Jun-Aug 25 % Sep-Nov 25 %

16. With regard to air pollutant flow, what source(s) or abatement device(s) are immediately upstream? S O1 S S S S S A A A

17. With regard to air pollutant flow, what source(s), abatement device(s), and/or emission points are immediately downstream? S S A A P O1 P

FUELS

INSTRUCTIONS: Complete one line in Section A for each fuel. Section B is OPTIONAL. Please use the units at the bottom of each table. N/A means "Not Applicable".

SECTION A: Fuel Data

	Fuel Name	Fuel Code **	Total Annual Usage ***	Maximum Possible Fuel Use Rate	Typical Heat Content	Sulfur Content	Nitrogen Content (OPTIONAL)	Ash Content (OPTIONAL)
1.	Natural Gas	189	2,000	580,000	NA	NA		
2.			THERMS	BTU/HR				
3.								
4.								
5.								

Use the appropriate units for each fuel

Natural Gas	Therms*	BTU/HR	N/A	N/A	N/A	N/A
Other Gas	MSCF*	MSCF/HR	BTU/MSCF	ppm	N/A	N/A
Liquid	MGAL*	MGAL/HR	BTU/MGAL	wt %	wt %	wt %
Solid	TONS	Ton/HR	BTU/Ton	wt %	wt %	wt %

SECTION B: Emission Factors (OPTIONAL)

	Fuel Name	Particulates		NOx		CO		Other _____		Other _____	
		Emission Factor	**Basis	Emission Factor	**Basis	Emission Factor	**Basis	Emission Factor	**Basis	Emission Factor	**Basis
1.											
2.											
3.											
4.											
5.											

Use the appropriate units for each fuel

Natural Gas	lb/Therm
Other Gas	lb/MSCF
Liquid	lb/MGAL
Solid	lb/Ton

NOTES:

\* MSCF = thousand standard cubic feet

\* MGAL = thousand gallons

\* Therm = 100,000 BTU

\*\* See tables below for Fuel and Basis Codes

\*\*\* Total Annual Usage is: Projected usage over next 12 months if equipment is new or modified.

: Actual usage for last 12 months if equipment is existing and unchanged.

FUEL CODES

CODE	FUEL	CODE	FUEL
25	Anthracite Coal	189	Natural Gas
33	Bagasse	234	Process Gas - Blast Furnace
35	Bark	235	Process Gas - CO
43	Bituminous Coal	236	Process Gas - Coke Oven Gas
47	Brown Coal	238	Process Gas - RMG
242	Bunker C Fuel Oil	237	Process Gas - Other
80	Coke	242	Residual Oil
89	Crude Oil	495	RDF
98	Diesel Oil	493	Sludge Gas
493	Digester Gas	256	Solid Propellant
100	Distillate Oil	257	Solid Waste
128	Gasoline	304	Wood - Hogged
158	Jet Fuel	305	Wood - Other
160	LPG	198	Other - Gaseous Fuels
165	Lignite	200	Other - Liquid Fuels
167	Liquid Waste	203	Other - Solid Fuels
494	Municipal Solid Waste		

BASIS CODES

CODE	METHOD
0	Not applicable for this pollutant
1	Source testing or other measurement by plant (attach copy)
2	Source testing or other measurement by BAAQMD (give date)
3	Specifications from vendor (attach copy)
4	Material balance by plant using engineering expertise and knowledge of process
5	Material balance by BAAQMD
6	Taken from AP-42 (Compilation of Air Pollutant Emission Factors, EPA)
7	Taken from literature, other than AP-42 (attach copy)
8	Guess

BAY AREA  
 AIR QUALITY MANAGEMENT DISTRICT  
 939 Ellis Street, San Francisco, CA 94109 (415) 771-6000

DATA FORM P  
 Emission Point



Form P is for well-defined emission points such as stacks or chimneys only; do not use for windows, room vents, etc.

Business Name: Shell Oil Company Plant No.: \_\_\_\_\_

Emission Point No.: P 01

With regard to air pollutant flow into this emission point, what source(s) and/or abatement device(s) are immediately upstream?

S      S      S      A 01 or (A02 and A 03) or A04

Exit Cross-section Area: 0.022 Square feet      Height above grade: 10 Feet

Effluent Flow from Stack:

	Typical Operating Condition	Maximum Operating Condition
Actual Wet Gas Flow Rate	488 cfm	589 cfm
Percent Water Vapor	3.9 Vol %	3.9 Vol %
Temperature	500 °F	700 °F

If this stack is equipped to measure (monitor) the emission of any air pollutants,

-is monitoring continuous? NA

-what pollutants are monitored? NA

Person Completing this Form Justin Hawkins, Project Engineer Date 10-22-92  
Pacific Environmental Group, Inc.